Structural and Thermal Investigations of L-CuC₄H₄O₆·3H₂O and DL-CuC₄H₄O₆·2H₂O Single Crystals

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Received: January 5, 2021	Accepted: March 31, 2021	Online Published: April 10, 2021
doi:10.5539/ijc.v13n1p38	URL: https://doi.org	z/10.5539/ijc.v13n1p38

Abstract

Copper(II) L-tartrate trihydrate, L-CuC₄H₄O₆·3H₂O, and copper(II) DL-tartrate dihydrate, DL-CuC₄H₄O₆·2H₂O, crystals were grown at room temperature by the gel method using silica gels as the growth medium. Differential scanning calorimetry, thermogravimetric-differential thermal analysis, and X-ray diffraction measurements were performed on both crystals. The space group symmetries (monoclinic $P2_1$ and $P2_1/c$) and structural parameters of the crystals were determined at room temperature and at 114 K. Both structures consisted of slightly distorted CuO₆ octahedra, C₄H₄O₆ and H₂O molecules, C₄H₄O₆-Cu-C₄H₄O₆ chains linked by Cu-O bonds, and O-H-O hydrogen-bonding frameworks between adjacent molecules. Weight losses due to thermal decomposition of the crystals were found to occur in the temperature range of 300–1250 K. We inferred that the weight losses were caused by the evaporation of bound water molecules and the evolution of H₂CO, CO, and O₂ gases from C₄H₄O₆ molecules, and that the residual reddish-brown substance left in the vessels after decomposition was copper(I) oxide (Cu₂O).

Keywords: L-CuC₄H₄O₆·3H₂O, DL-CuC₄H₄O₆·2H₂O, crystal structure, thermal decomposition, X-ray diffraction, TG-DTA

1. Introduction

Many tartrate compounds are formed by the reaction of tartaric acid with compounds containing positive ions (i.e., two monovalent cations or one divalent cation) (Desai & Patel, 1988; Fukami, Hiyajyo, Tahara, & Yasuda, 2017; Fukami & Tahara, 2018; Fukami & Tahara, 2020; Labutina, Marychev, Portnov, Somov, & Chuprunov, 2011). Tartaric acid (chemical formula: $C_4H_6O_6$; systematic name: 2,3-dihydroxybutanedioic acid) has two chiral carbon atoms in its structure, which provides the possibility for four possible different forms of chiral, racemic, and achiral isomers: L(+)-tartaric, D(-)-tartaric, racemic (DL-) tartaric, and meso-tartaric acid (Bootsma & Schoone, 1967; Fukami, Tahara, Yasuda, & Nakasone, 2016; Song, Teng, Dong, Ma, & Sun, 2006). Some of these compounds are of interest because of their physical properties, particularly their excellent dielectric, ferroelectric, piezoelectric, and nonlinear optical properties (Abdel-Kader et al., 1991; Firdous, Quasim, Ahmad, & Kotru, 2010; Torres et al., 2002). Moreover, they were formerly used in numerous industrial applications, for example, as transducers and in linear and non-linear mechanical devices.

Several experimental studies have been conducted on copper(II) tartrate crystals. Jethva et al. (Jethva, Dabhi, & Joshi, 2016) reported the powder X-ray diffraction (XRD) patterns, Fourier-transform infrared spectroscopy and electron paramagnetic resonance spectroscopy analyses, magnetic properties, and thermal characteristics of copper L-tartrate and copper D-tartrate crystals grown by the gel method. Thermogravimetric analysis indicated that the L- and D-tartrate crystals contain three or half water molecules. Additionally, the crystals were reduced to copper oxide (CuO) by thermal decomposition. Moreover, the powder XRD patterns indicated that the structures of the L- and D-tartrate crystals containing half water molecules are orthorhombic with lattice constants of a = 8.3700(7), b = 12.8490(10), and c = 8.7586(6) Å, and of a = 8.3650(14), b = 12.8350(13), and c = 8.7580(9) Å, respectively. Labutina et al. (Labutina, Marychev, Portnov, Somov, & Chuprunov, 2011) have grown many tartrate single crystals by the gel method, and reported their crystal system and lattice constants. The crystal structure of CuC₄H₄O₆·3H₂O, containing three water molecules, was found to be monoclinic with space group $P2_1$ and lattice constants of a = 8.3632(8), b = 8.7543(7), c = 12.1270(9) Å, and $\beta = 104.632(8)^{\circ}$. In other studies, the structures of copper tartrate crystals were reported as orthorhombic with cell parameters of a = 16.26, b = 8.698, and c = 7.469 Å, and as triclinic, space group $P\overline{1}$ (Binitha &

Pradyumnan, 2013; Bridle & Lomer, 1965).

As mentioned above, it is expected that a copper(II) DL-tartrate compound can be synthesized using DL-tartaric acid and $Cu(II)^{2+}$ ions as the divalent cations. The crystal structure of the resulting compound, $CuC_4H_4O_6 \cdot 3H_2O$, containing three water molecules has not been determined yet, except for its crystal system and lattice constants. In this paper, we describe the synthesis of copper(II) L-tartrate trihydrate (L-CuC_4H_4O_6 \cdot 3H_2O) and copper(II) DL-tartrate dihydrate (DL-CuC_4H_4O_6 \cdot 2H_2O) crystals by the gel method, and determine their crystal structures using single-crystal X-ray diffraction. Moreover, the thermal properties of these crystals are studied by differential scanning calorimetry (DSC) and thermogravimetric-differential thermal analysis (TG-DTA).

2. Experimental

2.1 Crystal Growth

The L-CuC₄H₄O₆·3H₂O and DL-CuC₄H₄O₆·2H₂O crystals were grown in silica gel medium at room temperature using single test tube diffusion method. The gels for the growth were prepared in test tubes (with length of 200 mm, and diameter of 30 mm) using aqueous solutions of Na₂SiO₃ (20 ml of 1 M), L-C₄H₆O₆ (or DL-C₄H₆O₆) (25 ml of 1 M), and CH₃COOH (25 ml of 1 M for the L-compound and 25 ml of 1.5 M for the DL-compound). The gels were aged for seven days, and solutions of CuSO₄·5H₂O (30 ml of 0.5 M) were then gently poured on top of the gels. The L-CuC₄H₄O₆·3H₂O and DL-CuC₄H₄O₆·2H₂O crystals were harvested after about two and four months, respectively. Figure 1 shows the photograph of (a) L-CuC₄H₄O₆·3H₂O and (b) DL-CuC₄H₄O₆·2H₂O single crystals grown in the gel medium. The L-CuC₄H₄O₆·3H₂O crystals, which are prism in shape and blue in color, are very similar to those reported in the previous paper (Jethva, Dabhi, & Joshi, 2016).



Figure 1. Photograph of (a) L-CuC₄H₄O₆·3H₂O and (b) DL-CuC₄H₄O₆·2H₂O single crystals grown in the gel medium

2.2 Structure Determination

The X-ray diffraction measurements were performed using a Rigaku Saturn CCD X-ray diffractometer with graphite-monochromated Mo K_{α} radiation ($\lambda = 0.71073$ Å). The diffraction data for the L-CuC₄H₄O₆·3H₂O and DL-CuC₄H₄O₆·2H₂O crystals were collected at 299 and 114 K, respectively, using an ω scan mode with a crystal-to-detector distance of 40 mm, and processed using the CrystalClear software package. The intensity data were corrected for Lorentz polarization and absorption effects. The crystal structures were solved by direct methods using the SIR2014 program and refined on F^2 by full-matrix least-squares methods using the SHELXL-2017 program in the WinGX package (Burla et al., 2015; Farrugia, 2012; Sheldrick, 2015).

2.3 Thermal Measurements

DSC and TG-DTA measurements were carried out in the temperature ranges of 100-310 and 300-1250 K, respectively, using DSC7020 and TG-DTA7300 systems from Seiko Instruments Inc. Aluminium (for DSC) and platinum (for TG-DTA) open pans were used as measuring vessels and reference pans. Fine powder samples of L-CuC₄H₄O₆·3H₂O and DL-CuC₄H₄O₆·2H₂O for the thermal measurements were obtained by grinding several pieces of single crystals. The sample amount varied between 5.29 and 7.81 mg, and the heating rates were 10 K min⁻¹ under the flow of nitrogen gas (40 ml min⁻¹ for DSC and 300 ml min⁻¹ for TG-DTA).

3. Results and Discussion

3.1 Crystal Structures

The crystal structures of L-CuC₄H₄O₆·3H₂O and DL-CuC₄H₄O₆·2H₂O were determined at room temperature and at 114 K, respectively. The lattice parameters calculated from all the observed X-ray reflections showed that both crystals belong to a monoclinic system. The systematic extinctions of the reflections from L-CuC₄H₄O₆·3H₂O revealed that the

space group is $P2_1$ or $P2_1/m$, and the examination of the intensities of symmetry-equivalent reflections indicated that the crystal belongs to a non-centric space group. Therefore, the structure of L-CuC₄H₄O₆·3H₂O was determined to be monoclinic with space group $P2_1$. On the other hand, the systematic extinctions from DL-CuC₄H₄O₆·2H₂O revealed that the space group is $P2_1/c$. Consequently, the structure of DL-CuC₄H₄O₆·2H₂O was found to be monoclinic with space group $P2_1/c$. Some isotropic thermal parameters for hydrogen atoms belonging to water molecules in L-CuC₄H₄O₆·3H₂O were fixed during the structural refinement because the parameters did not converge to reasonable values. Final *R*-factors of 2.56% and 4.61% for the L-CuC₄H₄O₆·3H₂O and DL-CuC₄H₄O₆·2H₂O crystals, respectively, were calculated for 7938 and 5283 unique observed reflections. The largest residual electron density peak and hole in the final difference Fourier map of DL-CuC₄H₄O₆·2H₂O were 5.813 and -1.310 eÅ⁻³, respectively, as shown in Table 1. From the following experimental results, we believe that the presence of the large values is mainly caused by radiation damage to the sample during the X-ray data collection at 114 K.

Firstly, X-ray measurements on the DL-CuC₄H₄O₆·2H₂O crystal were performed at room temperature, similarly to those for L-CuC₄H₄O₆·3H₂O. However, good quality X-ray intensity data for structural refinement could not be collected. Because Bragg peak splitting and several weak diffraction rings were observed in CCD diffraction images on the PC monitor, during the measurement of setting parameters for the intensity measurements or during data collection shortly after the determination of the setting parameters (monoclinic with lattice constants a = 8.778(14), b = 11.141(19), c = 16.141(27) Å, and $\beta = 92.70(3)^{\circ}$). These results indicated that the sample crystals of DL-CuC₄H₄O₆·2H₂O are easily damaged by X-ray irradiation at room temperature, and other crystalline and amorphous phases are formed in the samples.

Table 1. Crystal data,	intensity data collections	, and structure refinem	ients for (a) L-CuC ₄ H ₄	$O_6 \cdot 3H_2O$ and (b)
$DL\text{-}CuC_4H_4O_6\text{-}2H_2O$				

	(a)	(b)
Compound, <i>M</i> _r	CuO ₉ C ₄ H ₁₀ , 265.66	CuO ₈ C ₄ H ₈ , 247.65
Measurement temperature	299 K	114 K
Crystal system, space group	Monoclinic, $P2_1$	Monoclinic, $P2_1/c$
Lattice constants	a = 8.3708(2) Å	a = 8.7157(2) Å
	b = 8.7602(1) Å	b = 11.0467(2) Å
	c = 12.1373(3) Å	c = 16.1842(5) Å
	$\beta = 104.538(1)^{\circ}$	$\beta = 92.669(1)^{\circ}$
V, Z	861.53(3) Å ³ , 4	1556.52(7) Å ³ , 8
D(cal.)	2.048 Mg m ⁻³	2.114 Mg m ⁻³
$\mu(Mo K_{\alpha})$	2.565 mm ⁻¹	2.822 mm ⁻¹
<i>F</i> (000)	540	1000
Crystal size	0.18×0.18×0.20 mm ³	0.20×0.20×0.25 mm ³
θ range for data collection	$1.73 - 38.08^{\circ}$	$2.34 - 32.00^{\circ}$
Index ranges	-14≤ <i>h</i> ≤14, -15≤ <i>k</i> ≤15, -21≤ <i>l</i> ≤20	-12≤ <i>h</i> ≤12, -16≤ <i>k</i> ≤16, -24≤ <i>l</i> ≤24
Reflections collected, unique	24852, 8784 [<i>R</i> (int) = 0.0215]	33419, 5390 [<i>R</i> (int) = 0.0382]
Completeness to θ_{max}	94.9%	99.9%
Absorption correction type	Numerical	Numerical
Transmission factor $T_{\min}-T_{\max}$	0.5530 - 0.6687	0.5950 - 0.7026
Date, parameter	7938 [$I > 2\sigma(I)$], 324	5283 [I > $2\sigma(I)$], 300
Final <i>R</i> indices	$R_1 = 0.0256, wR_2 = 0.0630$	$R_1 = 0.0461, wR_2 = 0.1139$
<i>R</i> indices (all data)	R_1 =0.0299, wR_2 =0.0656	$R_1=0.0472, wR_2=0.1148$
Weighting scheme	$w=1/[\sigma^2(F_o^2)+(0.0402P)^2]$	$w=1/[\sigma^2(F_o^2)+(0.0482P)^2+7.448P]$
	$P = (F_{\rm o}^2 + 2F_{\rm c}^2)/3$	$P = (F_{\rm o}^2 + 2F_{\rm c}^2)/3$
Flack parameter	-0.020(3)	
Goodness-of-fit on F^2	0.971	1.073
Extinction coefficient	0.022(1)	0.0004(3)
Largest diff. peak and hole	0.586 / -0.603 eÅ ⁻³	5.813 / -1.310 eÅ ⁻³

(a) L-CuC4H4O6 \cdot 3H2O



(b) DL-CuC4H4O6 \cdot 2H2O



Figure 2. ORTEP projections of the crystal structures along the *a*-axis for (a) L-CuC₄H₄O₆·3H₂O (at room temperature) and (b) DL-CuC₄H₄O₆·2H₂O (at 114 K), with 50% probability-displacement thermal ellipsoids

The solid and dashed short lines indicate O-H…O hydrogen bonds of C₄H₄O₆ molecules, as listed in Table 4.

Table 2. Atomic coordinates and thermal parameters (×10⁴ Å²) for (a) L-CuC₄H₄O₆·3H₂O (at room temperature) and (b) DL-CuC₄H₄O₆·2H₂O (at 114 K), with standard deviations in parentheses. The anisotropic thermal parameters are defined as $\exp[-2\pi^2(U_{11}a^{*2}h^2 + U_{22}b^{*2}k^2 + U_{33}c^{*2}l^2 + 2U_{23}b^*c^*kl + 2U_{13}a^*c^*hl + 2U_{12}a^*b^*hk)]$. The isotropic thermal parameters (Å²) for H atoms are listed under U_{11}

(a) L-C	$uC_4H_4O_6\cdot 3H_2$	0							
Atom	X	У	Z	U_{11}	U_{22}	U_{33}	U_{23}	U_{13}	U_{12}
Cu(1)	0.19221(3)	0.54412(3)	0.02696(2)	216(1)	146.7(8)	178.1(9)	20.1(9)	53.7(7)	23(1)
Cu(2)	0.33158(2)	0.54587(2)	0.47550(2)	181.8(9)	126.1(8)	156.1(8)	4.6(9)	-1.2(6)	-6(1)
C(1)	0.3112(2)	0.2561(2)	0.0915(2)	204(8)	170(7)	174(7)	11(5)	46(6)	30(6)
C(2)	0.1973(2)	0.2797(2)	0.1708(1)	166(7)	149(6)	146(6)	8(5)	28(6)	-1(5)
C(3)	0.2985(2)	0.2857(2)	0.2952(1)	165(7)	146(6)	153(6)	0(5)	23(6)	1(5)
C(4)	0.1834(2)	0.2709(2)	0.3746(2)	216(8)	166(7)	176(7)	-1(6)	49(6)	-33(6)
C(5)	0.5900(2)	0.3350(2)	0.5869(2)	195(7)	142(6)	144(6)	11(5)	0(6)	14(5)
C(6)	0.7589(2)	0.3135(2)	0.6716(2)	154(7)	137(6)	151(6)	4(5)	-5(6)	-4(5)
C(7)	0.7393(2)	0.3134(2)	0.7936(2)	179(8)	139(6)	156(7)	-17(5)	-6(6)	4(6)
C(8)	0.9066(2)	0.3197(2)	0.8822(2)	192(8)	160(7)	151(6)	-10(5)	-7(6)	-23(6)
O(1)	0.3760(2)	0.1291(2)	0.0902(2)	369(9)	185(6)	383(9)	38(6)	188(7)	92(6)
O(2)	0.3355(2)	0.3694(2)	0.0320(1)	287(7)	193(6)	242(6)	46(5)	129(6)	52(5)
O(3)	0.1151(2)	0.4236(2)	0.1451(1)	162(5)	185(5)	182(5)	4(4)	18(4)	36(4)
O(4)	0.3951(2)	0.4217(2)	0.3156(1)	167(6)	184(5)	183(5)	23(5)	13(4)	-33(4)
O(5)	0.1841(2)	0.3731(2)	0.4499(1)	250(7)	182(6)	201(6)	-37(5)	80(5)	-48(5)
O(6)	0.0972(2)	0.1544(2)	0.3629(2)	410(9)	277(7)	389(9)	-117(7)	215(8)	-179(7)
O(7)	0.5170(2)	0.4585(2)	0.5925(1)	253(7)	159(5)	195(6)	-15(4)	-33(5)	59(5)
O(8)	0.5367(2)	0.2293(2)	0.5175(1)	246(7)	172(6)	217(6)	-44(5)	-69(5)	43(5)
O(9)	0.8246(2)	0.1708(2)	0.6467(1)	153(5)	172(5)	202(6)	-12(4)	23(5)	16(4)
O(10)	0.6439(2)	0.1853(2)	0.8106(1)	175(6)	207(6)	211(6)	-20(5)	38(5)	-35(5)
O(11)	0.9435(2)	0.2157(2)	0.9581(1)	223(6)	175(5)	192(6)	30(5)	-30(5)	-30(5)
O(12)	0.9942(2)	0.4324(2)	0.8775(1)	321(8)	250(7)	245(7)	63(6)	-61(6)	-136(6)
O(13)	0.2199(3)	0.6139(2)	0.6309(2)	373(10)	429(11)	359(10)	-61(8)	144(8)	-11(8)
O(14)	0.2998(2)	0.6476(2)	0.9202(2)	299(8)	231(7)	358(9)	82(6)	142(7)	14(6)
O(15)	0.3545(4)	0.3127(5)	0.8079(3)	490(14)	1413(30)	595(16)	-539(19)	256(13)	-64(18)
O(16)	0.7234(3)	0.4280(3)	0.3277(3)	362(11)	399(11)	754(17)	83(11)	231(11)	34(9)
O(17)	0.7841(3)	0.4458(2)	0.1111(2)	335(9)	265(8)	570(13)	-11(8)	166(9)	44(7)
O(18)	0.8798(2)	0.7069(3)	0.3735(2)	276(8)	428(10)	297(8)	-22(7)	118(7)	16(7)
H(1)	0.127(3)	0.198(3)	0.165(2)	0.013(6)	0(10)	_, (0)	(')	110(7)	10(7)
H(2)	0.371(3)	0.204(3)	0.312(2)	0.012(6)					
H(3)	0.876(4)	0.394(4)	0.512(2)	0.012(0) 0.027(7)					
H(4)	0.620(1)	0.399(3)	0.030(2) 0.796(2)	0.027(7)					
H(5)	0.002(3)	0.377(3) 0.422(4)	0.127(3)	0.05					
H(6)	0.027(1) 0.362(4)	0.122(1) 0.489(4)	0.127(3)	0.05					
H(7)	0.932(1)	0.107(4)	0.273(3) 0.643(3)	0.03					
H(8)	0.552(5)	0.137(1) 0.214(5)	0.813(3)	0.01(1) 0.05(1)					
H(9)	0.104(5)	0.21(5) 0.635(5)	0.615(5) 0.626(4)	0.05(1)					
H(10)	0.244(5)	0.033(5) 0.578(5)	0.626(1)	0.00(1)					
H(11)	0.273(3)	0.376(3) 0.744(3)	0.075(1) 0.912(2)	0.07					
H(12)	0.386(5)	0.644(5)	0.921(3)	0.05(1)					
H(13)	0.347(6)	0.209(6)	0.835(4)	0.07					
H(14)	0.326(6)	0.367(5)	0.854(4)	0.07					
H(15)	0.689(6)	0.433(6)	0.382(4)	0.07					
H(16)	0.009(0)	0.365(5)	0.302(4)	0.07					
H(17)	0.760(5)	0.303(3) 0.437(5)	0.3+3(+) 0.185(4)	0.07					
H(18)	0.739(5)	0.510(5)	0.103(4)	0.07					
H(10)	0.755(5) 0.853(5)	0.633(5)	0.075(4)	0.07					
	0.0000(0)	5.055(5)	3.377(7)	5.50(1)					

H(20)	0.830(5)	0.747(4)	0.441(4)	0.07					
(b) DL	-CuC ₄ H ₄ O ₆ ·2I	H ₂ O							
Cu(1)	0.74655(4)	0.24113(3)	0.18755(2)	70(1)	82(2)	82(2)	20(1)	5(1)	8(1)
Cu(2)	0.73206(4)	0.71545(3)	0.14037(2)	65(1)	74(1)	82(2)	1(1)	-2(1)	-6(1)
C(1)	0.4703(3)	0.3368(2)	0.2335(2)	88(10)	70(10)	98(10)	7(8)	8(8)	-12(8)
C(2)	0.4861(3)	0.3981(2)	0.1492(2)	58(9)	80(10)	94(10)	4(8)	5(8)	0(8)
C(3)	0.4947(3)	0.5354(2)	0.1607(2)	59(9)	77(10)	87(10)	12(8)	-2(8)	-4(8)
C(4)	0.4661(3)	0.6069(2)	0.0808(2)	79(10)	82(10)	81(10)	4(8)	10(8)	19(8)
C(5)	0.0139(3)	0.3127(2)	0.1089(2)	111(10)	71(10)	73(10)	10(8)	3(8)	8(8)
C(6)	0.0149(3)	0.4193(2)	0.1690(2)	83(10)	76(10)	76(10)	-5(8)	7(8)	3(8)
C(7)	0.0135(3)	0.5406(2)	0.1233(2)	74(10)	82(10)	81(10)	-6(8)	-1(8)	-6(8)
C(8)	0.0342(3)	0.6386(2)	0.1899(2)	76(10)	75(10)	90(10)	-1(8)	22(8)	-17(8)
O(1)	0.3517(2)	0.3579(2)	0.2719(1)	93(8)	104(8)	119(8)	24(7)	33(6)	13(6)
O(2)	0.5793(2)	0.2695(2)	0.2598(1)	92(8)	130(9)	113(9)	50(7)	24(7)	25(7)
O(3)	0.6220(2)	0.3516(2)	0.1151(1)	100(8)	100(8)	79(8)	15(6)	20(6)	29(6)
O(4)	0.6383(2)	0.5715(2)	0.2010(1)	72(8)	88(8)	99(8)	1(6)	-15(6)	5(6)
O(5)	0.5534(2)	0.6965(2)	0.0674(1)	92(8)	106(8)	105(8)	22(7)	-14(6)	-24(6)
O(6)	0.3550(2)	0.5766(2)	0.0342(1)	92(8)	133(9)	87(8)	18(7)	-15(6)	-15(7)
O(7)	0.1186(2)	0.3123(2)	0.0586(1)	139(9)	106(8)	110(8)	-9(7)	52(7)	-8(7)
O(8)	-0.0848(2)	0.2284(2)	0.1133(1)	104(8)	92(8)	111(8)	-2(6)	25(7)	-6(6)
O(9)	-0.1131(2)	0.4162(2)	0.2212(1)	89(8)	101(8)	76(8)	-1(6)	16(6)	7(6)
O(10)	-0.1298(2)	0.5509(2)	0.0787(1)	115(8)	109(8)	76(8)	8(7)	-19(6)	-8(7)
O(11)	-0.0724(2)	0.7118(2)	0.2042(1)	79(8)	105(8)	121(8)	-36(7)	-9(6)	9(6)
O(12)	0.1628(2)	0.6346(2)	0.2287(1)	75(8)	115(8)	133(9)	-53(7)	-20(6)	5(6)
O(13)	0.6294(3)	0.0684(2)	0.1209(2)	358(14)	126(10)	243(13)	16(9)	-89(11)	-12(9)
O(14)	0.6588(4)	0.4257(5)	0.4443(3)	257(15)	735(28)	628(24)	-486(23)	114(15)	-143(17)
O(15)	0.9539(3)	0.4848(2)	0.3824(1)	203(11)	142(10)	151(10)	-7(8)	31(8)	24(8)
O(16)	0.8094(2)	0.8399(2)	0.0624(1)	126(9)	105(8)	110(8)	-11(7)	29(7)	-31(7)
H(1)	0.405(5)	0.380(4)	0.110(3)	0.02(1)					
H(2)	0.421(5)	0.558(4)	0.194(3)	0.02(1)					
H(3)	0.108(5)	0.418(4)	0.200(3)	0.02(1)					
H(4)	0.098(6)	0.550(5)	0.089(3)	0.02(1)					
H(5)	0.638(7)	0.366(6)	0.063(4)	0.06(2)					
H(6)	0.686(8)	0.536(6)	0.194(4)	0.06(2)					
H(7)	-0.097(7)	0.438(6)	0.260(4)	0.05(2)					
H(8)	-0.119(6)	0.581(5)	0.045(3)	0.02(1)					
H(9)	0.661(8)	0.022(6)	0.141(4)	0.05(2)					
H(10)	0.653(8)	0.069(6)	0.078(4)	0.05(2)					
H(11)	0.621(9)	0.363(8)	0.443(5)	0.09(2)					
H(12)	0.567(10)	0.488(8)	0.411(5)	0.16(3)					
H(13)	0.993(6)	0.556(5)	0.385(3)	0.02(1)					
H(14)	0.867(8)	0.472(6)	0.404(4)	0.06(2)					
H(15)	0.890(6)	0.881(5)	0.080(3)	0.03(1)					
H(16)	0.838(6)	0.798(5)	0.016(3)	0.03(1)					

(a) L-CuC ₄ H ₄ O ₆ ·3F	1 ₂ O		
$C_{11}(1) = O(2)$	1 936(2)	$C_{11}(1) = O(3)$	2 014(2)
$C_{1}(1) = O(10)^{(1)}$	2,437(2)	$Cu(1) = O(11)^{(1)}$	1 920(1)
$Cu(1) = O(10)^{-1}$	2.737(2)	$Cu(1) = O(14)^{(3)}$	1.920(1) 1.074(2)
$Cu(1) = O(12)^{1/2}$	2.342(2) 2.208(1)	$Cu(1) = O(14)^{1/2}$	1.974(2) 1.028(1)
Cu(2) = O(4)	2.398(1)	Cu(2) = O(3)	1.926(1)
Cu(2) - O(7)	1.976(1)	$Cu(2) = O(8)^{(1)}$	1.938(1)
$Cu(2) = O(9)^{(1)}$	2.033(1)	Cu(2) - O(13)	2.382(2)
O(1)-C(1)	1.239(2)	O(2)-C(1)	1.274(2)
O(3) - C(2)	1.432(2)	O(4) - C(3)	1.426(2)
O(5) - C(4)	1.279(2)	O(6) - C(4)	1.237(2)
O(7) - C(5)	1.252(2)	O(8) - C(5)	1.256(2)
O(9) - C(6)	1.429(2)	O(10) - C(7)	1.422(2)
O(11) - C(8)	1.277(2)	O(12) - C(8)	1.240(2)
C(1) - C(2)	1.529(3)	C(2) - C(3)	1.536(2)
C(3) - C(4)	1.530(3)	C(6) - C(5)	1.537(2)
C(7) - C(6)	1 530(3)	C(8) - C(7)	1.538(3)
O(1) - C(1) - O(2)	1240(2)	O(1)-C(1)-C(2)	1183(2)
O(1) - C(1) - O(2) O(2) - C(1) - C(2)	127.0(2) 117.7(2)	O(1) - C(1) - C(2) O(3) - C(2) - C(1)	108.9(2)
O(2) - C(1) - C(2) O(2) - C(2) - C(2)	117.7(2) 107.4(1)	O(3)-C(2)-C(1) O(4) C(2) C(4)	100.9(1) 112 $4(1)$
O(3) = C(2) = C(3)	10/.4(1) 110.4(1)	O(4) - C(3) - C(4)	112.4(1) 122.0(2)
O(4) - C(3) - C(2)	110.4(1) 120.0(2)	O(3) - C(4) - O(6)	125.9(2)
O(5) - C(4) - C(3)	120.0(2)	O(6) - C(4) - C(3)	116.0(2)
C(1)-C(2)-C(3)	110.2(2)	C(2)-C(3)-C(4)	109.7(2)
O(7) - C(5) - O(8)	125.2(2)	O(7) - C(5) - C(6)	116.7(2)
O(8) - C(5) - C(6)	118.1(2)	O(9) - C(6) - C(5)	107.7(1)
O(9)-C(6)-C(7)	110.2(1)	O(10)-C(7)-C(6)	110.0(1)
O(10)-C(7)-C(8)	111.9(1)	O(11)-C(8)-O(12)	124.2(2)
O(11)-C(8)-C(7)	119.4(2)	O(12)-C(8)-C(7)	116.2(2)
C(5)-C(6)-C(7)	110.1(2)	C(6) - C(7) - C(8)	112.1(2)
(b) DL-CuC ₄ H ₄ O ₆ \cdot	2H ₂ O		
(b) DL-CuC ₄ H ₄ O ₆ \cdot Cu(1)–O(2)	2H ₂ O 1.936(2)	Cu(1)–O(3)	1.982(2)
(b) DL-CuC ₄ H ₄ O ₆ \therefore Cu(1)–O(2) Cu(1)–O(8) ⁽⁴⁾	2H ₂ O 1.936(2) 1.946(2)	Cu(1)–O(3) Cu(1)–O(9) ⁽⁴⁾	1.982(2) 2.338(2)
(b) DL-CuC ₄ H ₄ O ₆ \cdot Cu(1)-O(2) Cu(1)-O(8) ⁽⁴⁾ Cu(1)-O(12) ⁽⁵⁾	$\frac{2H_2O}{1.936(2)}$ 1.946(2) 1.936(2)	Cu(1)–O(3) Cu(1)–O(9) ⁽⁴⁾ Cu(1)–O(13)	1.982(2) 2.338(2) 2.397(3)
$\begin{array}{c} (b) DL-CuC_4H_4O_6^{-2}\\ Cu(1)-O(2)\\ Cu(1)-O(8)^{(4)}\\ Cu(1)-O(12)^{(5)}\\ Cu(2)-O(1)^{(6)}\end{array}$	$\begin{array}{c} \underline{2H_2O} \\ \hline 1.936(2) \\ 1.946(2) \\ 1.936(2) \\ 2.263(2) \end{array}$	$\begin{array}{c} Cu(1)-O(3) \\ Cu(1)-O(9)^{(4)} \\ Cu(1)-O(13) \\ Cu(2)-O(4) \end{array}$	1.982(2) 2.338(2) 2.397(3) 2.058(2)
$\begin{array}{c} (b) DL-CuC_4H_4O_{6} \\ Cu(1)-O(2) \\ Cu(1)-O(8)^{(4)} \\ Cu(1)-O(12)^{(5)} \\ Cu(2)-O(1)^{(6)} \\ Cu(2)-O(5) \end{array}$	$\begin{array}{c} \underline{2H_2O} \\ \hline 1.936(2) \\ 1.946(2) \\ 1.936(2) \\ 2.263(2) \\ 1.922(2) \end{array}$	$\begin{array}{c} Cu(1)-O(3) \\ Cu(1)-O(9)^{(4)} \\ Cu(1)-O(13) \\ Cu(2)-O(4) \\ Cu(2)-O(4) \end{array}$	1.982(2) 2.338(2) 2.397(3) 2.058(2) 2.421(2)
$\begin{array}{c} (b) DL-CuC_4H_4O_{6} \\ Cu(1)-O(2) \\ Cu(1)-O(8)^{(4)} \\ Cu(1)-O(12)^{(5)} \\ Cu(2)-O(1)^{(6)} \\ Cu(2)-O(5) \\ Cu(2)-O(5) \\ Cu(2)-O(1)^{(4)} \end{array}$	$\begin{array}{c} \underline{2H_2O} \\ \hline 1.936(2) \\ 1.946(2) \\ 1.936(2) \\ 2.263(2) \\ 1.922(2) \\ 1.922(2) \end{array}$	$\begin{array}{c} Cu(1)-O(3) \\ Cu(1)-O(9)^{(4)} \\ Cu(1)-O(13) \\ Cu(2)-O(4) \\ Cu(2)-O(10)^{(4)} \\ Cu(2)-O(10)^{(4)} \\ Cu(2)-O(10)^{(4)} \end{array}$	1.982(2) 2.338(2) 2.397(3) 2.058(2) 2.421(2) 2.005(2)
$\begin{array}{c} (b) DL-CuC_4H_4O_{6} \\ Cu(1)-O(2) \\ Cu(1)-O(8)^{(4)} \\ Cu(1)-O(12)^{(5)} \\ Cu(2)-O(1)^{(6)} \\ Cu(2)-O(5) \\ Cu(2)-O(5) \\ Cu(2)-O(11)^{(4)} \\ O(1) \\ O($	$\begin{array}{c} 2H_2O\\ \hline 1.936(2)\\ 1.946(2)\\ 1.936(2)\\ 2.263(2)\\ 1.922(2)\\ 1.952(2)\\ 1.952(2)\\ \end{array}$	$\begin{array}{c} Cu(1)-O(3)\\ Cu(1)-O(9)^{(4)}\\ Cu(1)-O(13)\\ Cu(2)-O(4)\\ Cu(2)-O(10)^{(4)}\\ Cu(2)-O(16)\\ O(2)-O(16)\\ O(2)-O(1$	1.982(2) 2.338(2) 2.397(3) 2.058(2) 2.421(2) 2.005(2)
$\begin{array}{c} (b) DL-CuC_4H_4O_{6} \\ Cu(1)-O(2) \\ Cu(1)-O(8)^{(4)} \\ Cu(1)-O(12)^{(5)} \\ Cu(2)-O(1)^{(6)} \\ Cu(2)-O(5) \\ Cu(2)-O(5) \\ Cu(2)-O(11)^{(4)} \\ O(1)-C(1) \\ O(2)-O(2) \\ O(2$	$\begin{array}{c} 2H_2O\\ \hline 1.936(2)\\ 1.946(2)\\ 1.936(2)\\ 2.263(2)\\ 1.922(2)\\ 1.952(2)\\ 1.252(3)\\ 1.425(2)\\ \end{array}$	$\begin{array}{c} Cu(1)-O(3)\\ Cu(1)-O(9)^{(4)}\\ Cu(1)-O(13)\\ Cu(2)-O(4)\\ Cu(2)-O(10)^{(4)}\\ Cu(2)-O(16)\\ O(2)-C(1)\\ O(2)-C(1)\\ O(2)-O(1)\\ O(2)-$	1.982(2) 2.338(2) 2.397(3) 2.058(2) 2.421(2) 2.005(2) 1.265(3)
$\begin{array}{c} (b) DL-CuC_4H_4O_{6} \\ Cu(1)-O(2) \\ Cu(1)-O(8)^{(4)} \\ Cu(1)-O(12)^{(5)} \\ Cu(2)-O(1)^{(6)} \\ Cu(2)-O(5) \\ Cu(2)-O(11)^{(4)} \\ O(1)-C(1) \\ O(3)-C(2) \\ O(5) \\ Cu(5) \\ O(5) \\ O(5)$	$\begin{array}{c} 2H_2O\\ \hline 1.936(2)\\ 1.946(2)\\ 1.936(2)\\ 2.263(2)\\ 1.922(2)\\ 1.952(2)\\ 1.252(3)\\ 1.426(3)\\ \end{array}$	$\begin{array}{c} Cu(1)-O(3)\\ Cu(1)-O(9)^{(4)}\\ Cu(1)-O(13)\\ Cu(2)-O(4)\\ Cu(2)-O(10)^{(4)}\\ Cu(2)-O(16)\\ O(2)-C(1)\\ O(4)-C(3)\\ O(6)\\ O(6)$	1.982(2) 2.338(2) 2.397(3) 2.058(2) 2.421(2) 2.005(2) 1.265(3) 1.440(3)
$\begin{array}{c} (b) DL-CuC_4H_4O_6 \\ Cu(1)-O(2) \\ Cu(1)-O(8)^{(4)} \\ Cu(1)-O(12)^{(5)} \\ Cu(2)-O(1)^{(6)} \\ Cu(2)-O(5) \\ Cu(2)-O(5) \\ Cu(2)-O(11)^{(4)} \\ O(1)-C(1) \\ O(3)-C(2) \\ O(5)-C(4) \\ O(5)-C(4) \end{array}$	$\begin{array}{c} 2H_2O\\ \hline 1.936(2)\\ 1.946(2)\\ 1.936(2)\\ 2.263(2)\\ 1.922(2)\\ 1.952(2)\\ 1.252(3)\\ 1.426(3)\\ 1.273(3)\\ \end{array}$	$\begin{array}{c} Cu(1)-O(3)\\ Cu(1)-O(9)^{(4)}\\ Cu(1)-O(13)\\ Cu(2)-O(4)\\ Cu(2)-O(10)^{(4)}\\ Cu(2)-O(16)\\ O(2)-C(1)\\ O(4)-C(3)\\ O(6)-C(4)\\ O(6)-C(6)\\ O(6)-$	1.982(2) 2.338(2) 2.397(3) 2.058(2) 2.421(2) 2.005(2) 1.265(3) 1.440(3) 1.245(3)
$\begin{array}{c} (b) DL-CuC_4H_4O_6 \\ Cu(1)-O(2) \\ Cu(1)-O(8)^{(4)} \\ Cu(1)-O(12)^{(5)} \\ Cu(2)-O(1)^{(6)} \\ Cu(2)-O(5) \\ Cu(2)-O(5) \\ Cu(2)-O(11)^{(4)} \\ O(1)-C(1) \\ O(3)-C(2) \\ O(5)-C(4) \\ O(7)-C(5) \end{array}$	$\begin{array}{c} 2H_2O\\ \hline 1.936(2)\\ 1.946(2)\\ 1.936(2)\\ 2.263(2)\\ 1.922(2)\\ 1.922(2)\\ 1.952(2)\\ 1.252(3)\\ 1.426(3)\\ 1.273(3)\\ 1.251(3)\\ \end{array}$	$\begin{array}{c} Cu(1)-O(3)\\ Cu(1)-O(9)^{(4)}\\ Cu(1)-O(13)\\ Cu(2)-O(4)\\ Cu(2)-O(10)^{(4)}\\ Cu(2)-O(16)\\ O(2)-C(1)\\ O(4)-C(3)\\ O(6)-C(4)\\ O(8)-C(5)\end{array}$	1.982(2) 2.338(2) 2.397(3) 2.058(2) 2.421(2) 2.005(2) 1.265(3) 1.440(3) 1.245(3) 1.272(3)
$\begin{array}{c} (b) DL-CuC_4H_4O_6 \\ \hline Cu(1)-O(2) \\ Cu(1)-O(8)^{(4)} \\ Cu(1)-O(12)^{(5)} \\ Cu(2)-O(1)^{(6)} \\ Cu(2)-O(5) \\ Cu(2)-O(5) \\ Cu(2)-O(11)^{(4)} \\ O(1)-C(1) \\ O(3)-C(2) \\ O(5)-C(4) \\ O(7)-C(5) \\ O(9)-C(6) \end{array}$	$\begin{array}{c} 2H_2O\\ \hline 1.936(2)\\ 1.946(2)\\ 1.936(2)\\ 2.263(2)\\ 1.922(2)\\ 1.952(2)\\ 1.952(2)\\ 1.252(3)\\ 1.426(3)\\ 1.273(3)\\ 1.251(3)\\ 1.430(3) \end{array}$	$\begin{array}{c} Cu(1)-O(3)\\ Cu(1)-O(9)^{(4)}\\ Cu(1)-O(13)\\ Cu(2)-O(4)\\ Cu(2)-O(10)^{(4)}\\ Cu(2)-O(16)\\ O(2)-C(1)\\ O(4)-C(3)\\ O(6)-C(4)\\ O(8)-C(5)\\ O(10)-C(7)\\ \end{array}$	1.982(2) 2.338(2) 2.397(3) 2.058(2) 2.421(2) 2.005(2) 1.265(3) 1.245(3) 1.272(3) 1.418(3)
$\begin{array}{c} (b) DL-CuC_4H_4O_6 (2) \\ Cu(1)-O(2) \\ Cu(1)-O(8)^{(4)} \\ Cu(1)-O(12)^{(5)} \\ Cu(2)-O(1)^{(6)} \\ Cu(2)-O(5) \\ Cu(2)-O(5) \\ Cu(2)-O(11)^{(4)} \\ O(1)-C(1) \\ O(3)-C(2) \\ O(5)-C(4) \\ O(7)-C(5) \\ O(9)-C(6) \\ O(11)-C(8) \end{array}$	$\begin{array}{c} 2H_2O\\ \hline 1.936(2)\\ 1.946(2)\\ 1.936(2)\\ 2.263(2)\\ 1.922(2)\\ 1.952(2)\\ 1.952(2)\\ 1.252(3)\\ 1.426(3)\\ 1.273(3)\\ 1.251(3)\\ 1.430(3)\\ 1.261(3)\\ \end{array}$	$\begin{array}{c} Cu(1)-O(3)\\ Cu(1)-O(9)^{(4)}\\ Cu(1)-O(13)\\ Cu(2)-O(4)\\ Cu(2)-O(10)^{(4)}\\ Cu(2)-O(16)\\ O(2)-C(1)\\ O(4)-C(3)\\ O(6)-C(4)\\ O(8)-C(5)\\ O(10)-C(7)\\ O(12)-C(8) \end{array}$	$ \begin{array}{r} 1.982(2)\\ 2.338(2)\\ 2.397(3)\\ 2.058(2)\\ 2.421(2)\\ 2.005(2)\\ 1.265(3)\\ 1.440(3)\\ 1.245(3)\\ 1.272(3)\\ 1.418(3)\\ 1.260(3) \end{array} $
$\begin{array}{c} (b) DL-CuC_4H_4O_6^{-2}\\ Cu(1)-O(2)\\ Cu(1)-O(8)^{(4)}\\ Cu(1)-O(12)^{(5)}\\ Cu(2)-O(1)^{(6)}\\ Cu(2)-O(5)\\ Cu(2)-O(5)\\ Cu(2)-O(11)^{(4)}\\ O(1)-C(1)\\ O(3)-C(2)\\ O(5)-C(4)\\ O(7)-C(5)\\ O(9)-C(6)\\ O(11)-C(8)\\ C(1)-C(2)\\ \end{array}$	$\begin{array}{c} 2H_2O\\ \hline 1.936(2)\\ 1.946(2)\\ 1.936(2)\\ 2.263(2)\\ 1.922(2)\\ 1.952(2)\\ 1.952(2)\\ 1.252(3)\\ 1.426(3)\\ 1.273(3)\\ 1.251(3)\\ 1.430(3)\\ 1.261(3)\\ 1.535(4) \end{array}$	$\begin{array}{c} Cu(1)-O(3)\\ Cu(1)-O(9)^{(4)}\\ Cu(1)-O(13)\\ Cu(2)-O(4)\\ Cu(2)-O(10)^{(4)}\\ Cu(2)-O(16)\\ O(2)-C(1)\\ O(4)-C(3)\\ O(6)-C(4)\\ O(8)-C(5)\\ O(10)-C(7)\\ O(12)-C(8)\\ C(2)-C(3)\\ \end{array}$	$ \begin{array}{r} 1.982(2)\\ 2.338(2)\\ 2.397(3)\\ 2.058(2)\\ 2.421(2)\\ 2.005(2)\\ 1.265(3)\\ 1.440(3)\\ 1.245(3)\\ 1.272(3)\\ 1.418(3)\\ 1.260(3)\\ 1.530(4) \end{array} $
$\begin{array}{c} (b) DL-CuC_4H_4O_6^{-2}\\ Cu(1)-O(2)\\ Cu(1)-O(8)^{(4)}\\ Cu(1)-O(12)^{(5)}\\ Cu(2)-O(1)^{(6)}\\ Cu(2)-O(5)\\ Cu(2)-O(11)^{(4)}\\ O(1)-C(1)\\ O(3)-C(2)\\ O(5)-C(4)\\ O(7)-C(5)\\ O(9)-C(6)\\ O(11)-C(8)\\ C(1)-C(2)\\ C(3)-C(4)\\ \end{array}$	$\begin{array}{c} 2H_2O\\ \hline 1.936(2)\\ 1.946(2)\\ 1.936(2)\\ 2.263(2)\\ 1.922(2)\\ 1.952(2)\\ 1.952(2)\\ 1.252(3)\\ 1.426(3)\\ 1.273(3)\\ 1.251(3)\\ 1.430(3)\\ 1.261(3)\\ 1.535(4)\\ 1.525(4)\\ \end{array}$	$\begin{array}{c} Cu(1)-O(3)\\ Cu(1)-O(9)^{(4)}\\ Cu(1)-O(13)\\ Cu(2)-O(4)\\ Cu(2)-O(10)^{(4)}\\ Cu(2)-O(16)\\ O(2)-C(1)\\ O(4)-C(3)\\ O(6)-C(4)\\ O(8)-C(5)\\ O(10)-C(7)\\ O(12)-C(8)\\ C(2)-C(3)\\ C(5)-C(6)\\ \end{array}$	$ \begin{array}{c} 1.982(2)\\ 2.338(2)\\ 2.397(3)\\ 2.058(2)\\ 2.421(2)\\ 2.005(2)\\ 1.265(3)\\ 1.440(3)\\ 1.245(3)\\ 1.272(3)\\ 1.418(3)\\ 1.260(3)\\ 1.530(4)\\ 1.528(4) \end{array} $
$\begin{array}{c} (b) DL-CuC_4H_4O_{6}{}^{\prime 2}\\ Cu(1)-O(2)\\ Cu(1)-O(8)^{(4)}\\ Cu(1)-O(12)^{(5)}\\ Cu(2)-O(1)^{(6)}\\ Cu(2)-O(5)\\ Cu(2)-O(5)\\ Cu(2)-O(11)^{(4)}\\ O(1)-C(1)\\ O(3)-C(2)\\ O(5)-C(4)\\ O(7)-C(5)\\ O(9)-C(6)\\ O(11)-C(8)\\ C(1)-C(2)\\ C(3)-C(4)\\ C(6)-C(7)\\ \end{array}$	$\begin{array}{c} 2H_2O\\ \hline 1.936(2)\\ 1.946(2)\\ 1.936(2)\\ 2.263(2)\\ 1.922(2)\\ 1.922(2)\\ 1.952(2)\\ 1.252(3)\\ 1.426(3)\\ 1.273(3)\\ 1.251(3)\\ 1.430(3)\\ 1.261(3)\\ 1.535(4)\\ 1.525(4)\\ 1.525(4)\\ 1.531(4) \end{array}$	$\begin{array}{c} Cu(1)-O(3)\\ Cu(1)-O(9)^{(4)}\\ Cu(1)-O(13)\\ Cu(2)-O(4)\\ Cu(2)-O(10)^{(4)}\\ Cu(2)-O(16)\\ O(2)-C(1)\\ O(4)-C(3)\\ O(6)-C(4)\\ O(8)-C(5)\\ O(10)-C(7)\\ O(12)-C(8)\\ C(2)-C(3)\\ C(5)-C(6)\\ C(7)-C(8)\\ \end{array}$	$ \begin{array}{c} 1.982(2)\\ 2.338(2)\\ 2.397(3)\\ 2.058(2)\\ 2.421(2)\\ 2.005(2)\\ 1.265(3)\\ 1.440(3)\\ 1.245(3)\\ 1.245(3)\\ 1.272(3)\\ 1.418(3)\\ 1.260(3)\\ 1.530(4)\\ 1.528(4)\\ 1.532(4) \end{array} $
$\begin{array}{c} (b) DL-CuC_4H_4O_{6}{}^{\prime 2}\\ Cu(1)-O(2)\\ Cu(1)-O(8)^{(4)}\\ Cu(1)-O(12)^{(5)}\\ Cu(2)-O(1)^{(6)}\\ Cu(2)-O(5)\\ Cu(2)-O(5)\\ Cu(2)-O(11)^{(4)}\\ O(1)-C(1)\\ O(3)-C(2)\\ O(5)-C(4)\\ O(7)-C(5)\\ O(9)-C(6)\\ O(11)-C(8)\\ C(1)-C(2)\\ C(3)-C(4)\\ C(6)-C(7)\\ O(1)-C(1)-O(2)\\ \end{array}$	$\begin{array}{c} 2H_2O\\ \hline 1.936(2)\\ 1.946(2)\\ 1.936(2)\\ 2.263(2)\\ 1.922(2)\\ 1.922(2)\\ 1.952(2)\\ 1.252(3)\\ 1.426(3)\\ 1.273(3)\\ 1.251(3)\\ 1.261(3)\\ 1.535(4)\\ 1.525(4)\\ 1.525(4)\\ 1.531(4)\\ 124.5(2) \end{array}$	$\begin{array}{c} Cu(1)-O(3)\\ Cu(1)-O(9)^{(4)}\\ Cu(1)-O(13)\\ Cu(2)-O(4)\\ Cu(2)-O(10)^{(4)}\\ Cu(2)-O(16)\\ O(2)-C(1)\\ O(4)-C(3)\\ O(6)-C(4)\\ O(8)-C(5)\\ O(10)-C(7)\\ O(12)-C(8)\\ C(2)-C(3)\\ C(5)-C(6)\\ C(7)-C(8)\\ O(1)-C(1)-C(2)\\ \end{array}$	$ \begin{array}{c} 1.982(2)\\ 2.338(2)\\ 2.397(3)\\ 2.058(2)\\ 2.421(2)\\ 2.005(2)\\ 1.265(3)\\ 1.440(3)\\ 1.245(3)\\ 1.272(3)\\ 1.418(3)\\ 1.260(3)\\ 1.530(4)\\ 1.528(4)\\ 1.532(4)\\ 118.0(2) \end{array} $
$\begin{array}{c} (b) DL-CuC_4H_4O_{6}{}^{\prime 2}\\ Cu(1)-O(2)\\ Cu(1)-O(8)^{(4)}\\ Cu(1)-O(12)^{(5)}\\ Cu(2)-O(1)^{(6)}\\ Cu(2)-O(5)\\ Cu(2)-O(5)\\ Cu(2)-O(11)^{(4)}\\ O(1)-C(1)\\ O(3)-C(2)\\ O(5)-C(4)\\ O(7)-C(5)\\ O(9)-C(6)\\ O(11)-C(8)\\ C(1)-C(2)\\ C(3)-C(4)\\ C(6)-C(7)\\ O(1)-C(1)-O(2)\\ O(2)-C(1)-C(2)\\ O(2)-C(1)-C(2)\end{array}$	$\begin{array}{c} 2H_2O\\ \hline 1.936(2)\\ 1.946(2)\\ 1.936(2)\\ 2.263(2)\\ 1.922(2)\\ 1.952(2)\\ 1.952(2)\\ 1.252(3)\\ 1.426(3)\\ 1.273(3)\\ 1.251(3)\\ 1.261(3)\\ 1.535(4)\\ 1.525(4)\\ 1.525(4)\\ 1.531(4)\\ 124.5(2)\\ 117.5(2) \end{array}$	$\begin{array}{c} Cu(1)-O(3)\\ Cu(1)-O(9)^{(4)}\\ Cu(1)-O(13)\\ Cu(2)-O(4)\\ Cu(2)-O(10)^{(4)}\\ Cu(2)-O(16)\\ O(2)-C(1)\\ O(4)-C(3)\\ O(6)-C(4)\\ O(8)-C(5)\\ O(10)-C(7)\\ O(12)-C(8)\\ C(2)-C(3)\\ C(5)-C(6)\\ C(7)-C(8)\\ O(1)-C(1)-C(2)\\ O(3)-C(2)-C(1)\\ \end{array}$	$ \begin{array}{c} 1.982(2)\\ 2.338(2)\\ 2.397(3)\\ 2.058(2)\\ 2.421(2)\\ 2.005(2)\\ 1.265(3)\\ 1.440(3)\\ 1.245(3)\\ 1.272(3)\\ 1.418(3)\\ 1.260(3)\\ 1.530(4)\\ 1.528(4)\\ 1.532(4)\\ 118.0(2)\\ 107.2(2) \end{array} $
$\begin{array}{c} (b) DL-CuC_4H_4O_{6} \\ \hline Cu(1)-O(2) \\ Cu(1)-O(8)^{(4)} \\ Cu(1)-O(12)^{(5)} \\ Cu(2)-O(1)^{(6)} \\ Cu(2)-O(5) \\ Cu(2)-O(5) \\ Cu(2)-O(11)^{(4)} \\ O(1)-C(1) \\ O(3)-C(2) \\ O(5)-C(4) \\ O(7)-C(5) \\ O(9)-C(6) \\ O(11)-C(8) \\ C(1)-C(2) \\ C(3)-C(4) \\ C(6)-C(7) \\ O(1)-C(1)-O(2) \\ O(2)-C(1)-C(2) \\ O(2)-C(1)-C(2) \\ O(3)-C(2)-C(3) \\ \end{array}$	$\begin{array}{c} 2H_2O\\ \hline 1.936(2)\\ 1.946(2)\\ 1.936(2)\\ 2.263(2)\\ 1.922(2)\\ 1.952(2)\\ 1.952(2)\\ 1.252(3)\\ 1.426(3)\\ 1.273(3)\\ 1.251(3)\\ 1.261(3)\\ 1.535(4)\\ 1.525(4)\\ 1.525(4)\\ 1.531(4)\\ 124.5(2)\\ 117.5(2)\\ 111.5(2)\end{array}$	$\begin{array}{c} Cu(1)-O(3)\\ Cu(1)-O(9)^{(4)}\\ Cu(1)-O(13)\\ Cu(2)-O(4)\\ Cu(2)-O(10)^{(4)}\\ Cu(2)-O(16)\\ O(2)-C(1)\\ O(4)-C(3)\\ O(6)-C(4)\\ O(8)-C(5)\\ O(10)-C(7)\\ O(12)-C(8)\\ C(2)-C(3)\\ C(5)-C(6)\\ C(7)-C(8)\\ O(1)-C(1)-C(2)\\ O(3)-C(2)-C(1)\\ O(4)-C(3)-C(2)\\ \end{array}$	$ \begin{array}{c} 1.982(2)\\ 2.338(2)\\ 2.397(3)\\ 2.058(2)\\ 2.421(2)\\ 2.005(2)\\ 1.265(3)\\ 1.440(3)\\ 1.245(3)\\ 1.245(3)\\ 1.272(3)\\ 1.418(3)\\ 1.260(3)\\ 1.530(4)\\ 1.528(4)\\ 1.532(4)\\ 118.0(2)\\ 107.2(2)\\ 111.5(2) \end{array} $
$\begin{array}{c} (b) DL-CuC_4H_4O_{6} \\ \hline Cu(1)-O(2) \\ Cu(1)-O(8)^{(4)} \\ Cu(1)-O(12)^{(5)} \\ Cu(2)-O(1)^{(6)} \\ Cu(2)-O(5) \\ Cu(2)-O(5) \\ Cu(2)-O(11)^{(4)} \\ O(1)-C(1) \\ O(3)-C(2) \\ O(5)-C(4) \\ O(7)-C(5) \\ O(9)-C(6) \\ O(11)-C(8) \\ C(1)-C(2) \\ C(3)-C(4) \\ C(6)-C(7) \\ O(1)-C(1)-O(2) \\ O(2)-C(1)-C(2) \\ O(3)-C(2)-C(3) \\ O(4)-C(3)-C(4) \\ \end{array}$	$\begin{array}{c} 2H_2O\\ \hline 1.936(2)\\ 1.946(2)\\ 1.936(2)\\ 2.263(2)\\ 1.922(2)\\ 1.952(2)\\ 1.952(2)\\ 1.252(3)\\ 1.426(3)\\ 1.273(3)\\ 1.251(3)\\ 1.261(3)\\ 1.535(4)\\ 1.525(4)\\ 1.531(4)\\ 124.5(2)\\ 117.5(2)\\ 111.5(2)\\ 110.2(2)\\ \end{array}$	$\begin{array}{c} Cu(1)-O(3)\\ Cu(1)-O(9)^{(4)}\\ Cu(1)-O(13)\\ Cu(2)-O(4)\\ Cu(2)-O(10)^{(4)}\\ Cu(2)-O(16)\\ O(2)-C(1)\\ O(4)-C(3)\\ O(6)-C(4)\\ O(8)-C(5)\\ O(10)-C(7)\\ O(12)-C(8)\\ C(2)-C(3)\\ C(5)-C(6)\\ C(7)-C(8)\\ O(1)-C(1)-C(2)\\ O(3)-C(2)-C(1)\\ O(4)-C(3)-C(2)\\ O(5)-C(4)-O(6)\\ \end{array}$	$ \begin{array}{c} 1.982(2)\\ 2.338(2)\\ 2.397(3)\\ 2.058(2)\\ 2.421(2)\\ 2.005(2)\\ 1.265(3)\\ 1.440(3)\\ 1.245(3)\\ 1.272(3)\\ 1.418(3)\\ 1.260(3)\\ 1.530(4)\\ 1.528(4)\\ 1.532(4)\\ 118.0(2)\\ 107.2(2)\\ 111.5(2)\\ 124.0(2) \end{array} $
$\begin{array}{c} (b) DL-CuC_4H_4O_{6} \\ \hline Cu(1)-O(2) \\ Cu(1)-O(8)^{(4)} \\ Cu(1)-O(12)^{(5)} \\ Cu(2)-O(1)^{(6)} \\ Cu(2)-O(5) \\ Cu(2)-O(5) \\ Cu(2)-O(11)^{(4)} \\ O(1)-C(1) \\ O(3)-C(2) \\ O(5)-C(4) \\ O(7)-C(5) \\ O(9)-C(6) \\ O(11)-C(8) \\ C(1)-C(2) \\ C(3)-C(4) \\ C(6)-C(7) \\ O(1)-C(1)-O(2) \\ O(2)-C(1)-C(2) \\ O(3)-C(2)-C(3) \\ O(4)-C(3)-C(4) \\ O(5)-C(4) \\ C(4)-C(3) \\ O(5)-C(4) \\ C(4)-C(3) \\ O(5)-C(4) \\ C(4)-C(3) \\ O(5)-C(4) \\ C(5)-C(4) \\ C(5)-C(5) \\ C(5)$	$\begin{array}{c} 2H_2O\\ \hline 1.936(2)\\ 1.946(2)\\ 1.936(2)\\ 2.263(2)\\ 1.922(2)\\ 1.952(2)\\ 1.952(2)\\ 1.252(3)\\ 1.426(3)\\ 1.273(3)\\ 1.251(3)\\ 1.261(3)\\ 1.535(4)\\ 1.525(4)\\ 1.531(4)\\ 124.5(2)\\ 117.5(2)\\ 111.5(2)\\ 110.2(2)\\ 118\ 1(2)\\ \end{array}$	$\begin{array}{c} Cu(1)-O(3)\\ Cu(1)-O(9)^{(4)}\\ Cu(1)-O(13)\\ Cu(2)-O(4)\\ Cu(2)-O(10)^{(4)}\\ Cu(2)-O(16)\\ O(2)-C(1)\\ O(4)-C(3)\\ O(6)-C(4)\\ O(8)-C(5)\\ O(10)-C(7)\\ O(12)-C(8)\\ C(2)-C(3)\\ C(5)-C(6)\\ C(7)-C(8)\\ O(1)-C(1)-C(2)\\ O(3)-C(2)-C(1)\\ O(4)-C(3)-C(2)\\ O(5)-C(4)-O(6)\\ O(6)-C(4)-C(3)\\ \end{array}$	$ \begin{array}{c} 1.982(2)\\ 2.338(2)\\ 2.397(3)\\ 2.058(2)\\ 2.421(2)\\ 2.005(2)\\ 1.265(3)\\ 1.440(3)\\ 1.245(3)\\ 1.245(3)\\ 1.272(3)\\ 1.418(3)\\ 1.260(3)\\ 1.530(4)\\ 1.528(4)\\ 1.532(4)\\ 118.0(2)\\ 107.2(2)\\ 111.5(2)\\ 124.0(2)\\ 117.8(2) \end{array} $
$\begin{array}{c} (b) DL-CuC_4H_4O_{6} \\ \hline Cu(1)-O(2) \\ Cu(1)-O(8)^{(4)} \\ Cu(1)-O(12)^{(5)} \\ Cu(2)-O(1)^{(6)} \\ Cu(2)-O(5) \\ Cu(2)-O(1)^{(4)} \\ O(1)-C(1) \\ O(3)-C(2) \\ O(5)-C(4) \\ O(7)-C(5) \\ O(9)-C(6) \\ O(11)-C(8) \\ C(1)-C(2) \\ C(3)-C(4) \\ C(6)-C(7) \\ O(1)-C(1)-O(2) \\ O(2)-C(1)-C(2) \\ O(3)-C(2)-C(3) \\ O(4)-C(3)-C(4) \\ O(5)-C(4)-C(3) \\ C(1)-C(2) \\ C(3)-C(4) \\ C(3)-C(4) \\ C(4)-C(3)-C(4) \\ O(5)-C(4)-C(3) \\ C(1)-C(2) \\ C(3)-C(4) \\ C(3)-C(4) \\ C(4)-C(3)-C(4) \\ C(4)-C(4)-C(3) \\ C(4)-C(4)-C(3)-C(4) \\ C(4)-C(4)-C(3)-C(4) \\ C(4)-C(4)-C(4) \\ C(4)-C(4)-C(4) \\ C(4)-C(4)-C(4) \\ C(4)-C(4)-C(4) \\ C(4)-C(4)-C(4)-C(4) \\ C(4)-C(4)-C(4)-C(4)-C(4) \\ C(4)-C(4)-C(4)-C(4)-C(4) \\ C(4)-C(4)-C(4)-C(4)-C(4)-C(4)-C(4) \\ C(4)-C(4)-C(4)-C(4)-C(4)-C(4)-C(4)-C(4)-$	$\begin{array}{c} 2H_2O\\ \hline 1.936(2)\\ 1.946(2)\\ 1.936(2)\\ 2.263(2)\\ 1.922(2)\\ 1.952(2)\\ 1.952(2)\\ 1.252(3)\\ 1.426(3)\\ 1.273(3)\\ 1.251(3)\\ 1.251(3)\\ 1.430(3)\\ 1.261(3)\\ 1.535(4)\\ 1.525(4)\\ 1.531(4)\\ 124.5(2)\\ 117.5(2)\\ 111.5(2)\\ 110.2(2)\\ 118.1(2)\\ 109.6(2)\\ \end{array}$	$\begin{array}{c} Cu(1)-O(3)\\ Cu(1)-O(9)^{(4)}\\ Cu(1)-O(13)\\ Cu(2)-O(4)\\ Cu(2)-O(10)^{(4)}\\ Cu(2)-O(10)^{(4)}\\ Cu(2)-O(16)\\ O(2)-C(1)\\ O(4)-C(3)\\ O(6)-C(4)\\ O(8)-C(5)\\ O(10)-C(7)\\ O(12)-C(8)\\ C(2)-C(3)\\ C(5)-C(6)\\ C(7)-C(8)\\ O(1)-C(1)-C(2)\\ O(3)-C(2)-C(1)\\ O(4)-C(3)-C(2)\\ O(5)-C(4)-O(6)\\ O(6)-C(4)-C(3)\\ C(2)-C(3)\\ C(2)-C(3)\\ C(4)-C(3)\\ C(4)\\ C(4)\\$	$ \begin{array}{c} 1.982(2)\\ 2.338(2)\\ 2.397(3)\\ 2.058(2)\\ 2.421(2)\\ 2.005(2)\\ 1.265(3)\\ 1.440(3)\\ 1.245(3)\\ 1.245(3)\\ 1.272(3)\\ 1.418(3)\\ 1.260(3)\\ 1.530(4)\\ 1.528(4)\\ 1.532(4)\\ 118.0(2)\\ 107.2(2)\\ 111.5(2)\\ 124.0(2)\\ 117.8(2)\\ 113.9(2)\\ \end{array} $
$\begin{array}{c} (b) DL-CuC_4H_4O_{6} \\ \hline Cu(1)-O(2) \\ Cu(1)-O(8)^{(4)} \\ Cu(1)-O(12)^{(5)} \\ Cu(2)-O(1)^{(6)} \\ Cu(2)-O(5) \\ Cu(2)-O(1)^{(4)} \\ O(1)-C(1) \\ O(3)-C(2) \\ O(5)-C(4) \\ O(7)-C(5) \\ O(9)-C(6) \\ O(11)-C(8) \\ C(1)-C(2) \\ C(3)-C(4) \\ C(6)-C(7) \\ O(1)-C(1)-O(2) \\ O(2)-C(1)-C(2) \\ O(3)-C(2)-C(3) \\ O(4)-C(3)-C(4) \\ O(5)-C(4)-C(3) \\ C(1)-C(2)-C(3) \\ O(1)-C(2)-C(3) \\ $	$\begin{array}{c} 2H_2O\\ \hline 1.936(2)\\ 1.946(2)\\ 1.936(2)\\ 2.263(2)\\ 1.922(2)\\ 1.952(2)\\ 1.952(2)\\ 1.252(3)\\ 1.426(3)\\ 1.273(3)\\ 1.251(3)\\ 1.251(3)\\ 1.430(3)\\ 1.261(3)\\ 1.535(4)\\ 1.525(4)\\ 1.531(4)\\ 124.5(2)\\ 117.5(2)\\ 111.5(2)\\ 110.2(2)\\ 118.1(2)\\ 109.6(2)\\ 123.4(2)\\ \end{array}$	$\begin{array}{c} Cu(1)-O(3)\\ Cu(1)-O(9)^{(4)}\\ Cu(1)-O(13)\\ Cu(2)-O(4)\\ Cu(2)-O(10)^{(4)}\\ Cu(2)-O(10)^{(4)}\\ Cu(2)-O(16)\\ O(2)-C(1)\\ O(4)-C(3)\\ O(6)-C(4)\\ O(8)-C(5)\\ O(10)-C(7)\\ O(12)-C(8)\\ C(2)-C(3)\\ C(5)-C(6)\\ C(7)-C(8)\\ O(1)-C(1)-C(2)\\ O(3)-C(2)-C(1)\\ O(4)-C(3)-C(2)\\ O(5)-C(4)-O(6)\\ O(6)-C(4)-C(3)\\ C(2)-C(3)-C(4)\\ O(7)-C(4)-C(3)\\ C(2)-C(3)-C(4)\\ O(7)-C(4)-C(3)\\ C(2)-C(3)-C(4)\\ O(7)-C(5)-C(4)\\ O(7)-C(5)-C(4)\\ O(7)-C(5)-C(4)\\ O(7)-C(5)-C(4)\\ O(7)-C(5)-C(4)\\ O(7)-C(5)-C(4)\\ O(7)-C(5)-C(4)\\ O(7)-C(5)-C(4)\\ O(7)-C(5)-C(4)\\ O(7)-C(5)\\ O(7)-C(4)\\ O(7)-C(5)-C(4)\\ O(7)-C(5)\\ O(7)-C(4)\\ O(7)-C(5)\\ O(7)-C(4)\\ O(7)-$	$ \begin{array}{c} 1.982(2)\\ 2.338(2)\\ 2.397(3)\\ 2.058(2)\\ 2.421(2)\\ 2.005(2)\\ 1.265(3)\\ 1.440(3)\\ 1.245(3)\\ 1.245(3)\\ 1.272(3)\\ 1.418(3)\\ 1.260(3)\\ 1.530(4)\\ 1.528(4)\\ 1.532(4)\\ 118.0(2)\\ 107.2(2)\\ 111.5(2)\\ 124.0(2)\\ 117.8(2)\\ 113.9(2)\\ 115.9(2)\\ \end{array} $
$\begin{array}{c} (b) DL-CuC_4H_4O_{6} \\ \hline Cu(1)-O(2) \\ Cu(1)-O(8)^{(4)} \\ Cu(1)-O(12)^{(5)} \\ Cu(2)-O(1)^{(6)} \\ Cu(2)-O(5) \\ Cu(2)-O(1)^{(4)} \\ O(1)-C(1) \\ O(3)-C(2) \\ O(5)-C(4) \\ O(7)-C(5) \\ O(9)-C(6) \\ O(1)-C(2) \\ C(3)-C(4) \\ C(6)-C(7) \\ O(1)-C(2) \\ C(3)-C(4) \\ C(6)-C(7) \\ O(1)-C(2) \\ O(3)-C(2) \\ O(3)-C(4) \\ C(6)-C(7) \\ O(1)-C(2) \\ O(3)-C(2)-C(3) \\ O(3)-C(2)-C(3) \\ O(4)-C(3)-C(4) \\ O(5)-C(4)-C(3) \\ C(1)-C(2)-C(3) \\ O(7)-C(5)-O(8) \\ O(8) \\ O(8)$	$\begin{array}{c} 2H_2O\\ \hline 1.936(2)\\ 1.946(2)\\ 1.936(2)\\ 2.263(2)\\ 1.922(2)\\ 1.952(2)\\ 1.952(2)\\ 1.252(3)\\ 1.426(3)\\ 1.273(3)\\ 1.251(3)\\ 1.430(3)\\ 1.261(3)\\ 1.535(4)\\ 1.525(4)\\ 1.531(4)\\ 124.5(2)\\ 117.5(2)\\ 111.5(2)\\ 110.2(2)\\ 118.1(2)\\ 109.6(2)\\ 123.4(2)\\ 120.8(2)\\ \end{array}$	$\begin{array}{c} Cu(1)-O(3)\\ Cu(1)-O(9)^{(4)}\\ Cu(1)-O(13)\\ Cu(2)-O(4)\\ Cu(2)-O(10)^{(4)}\\ Cu(2)-O(10)^{(4)}\\ Cu(2)-O(16)\\ O(2)-C(1)\\ O(4)-C(3)\\ O(6)-C(4)\\ O(8)-C(5)\\ O(10)-C(7)\\ O(12)-C(8)\\ C(2)-C(3)\\ C(5)-C(6)\\ C(7)-C(8)\\ O(1)-C(1)-C(2)\\ O(3)-C(2)-C(1)\\ O(4)-C(3)-C(2)\\ O(5)-C(4)-O(6)\\ O(6)-C(4)-C(3)\\ C(2)-C(3)-C(4)\\ O(7)-C(5)-C(6)\\ O(6)-C(4)-C(3)\\ C(2)-C(3)-C(4)\\ O(7)-C(5)-C(6)\\ O(6)-C(4)-C(5)\\ C(5)-C(6)\\ C(5)-C(6$	$ \begin{array}{c} 1.982(2)\\ 2.338(2)\\ 2.397(3)\\ 2.058(2)\\ 2.421(2)\\ 2.005(2)\\ 1.265(3)\\ 1.440(3)\\ 1.245(3)\\ 1.245(3)\\ 1.272(3)\\ 1.418(3)\\ 1.260(3)\\ 1.530(4)\\ 1.528(4)\\ 1.532(4)\\ 115.28(4)\\ 1.532(4)\\ 118.0(2)\\ 107.2(2)\\ 111.5(2)\\ 124.0(2)\\ 117.8(2)\\ 113.9(2)\\ 115.8(2)\\ 112.1(2) \end{array} $
$\begin{array}{c} (b) DL-CuC_4H_4O_{6} \\ \hline Cu(1)-O(2) \\ Cu(1)-O(8)^{(4)} \\ Cu(1)-O(12)^{(5)} \\ Cu(2)-O(1)^{(6)} \\ Cu(2)-O(5) \\ Cu(2)-O(1)^{(4)} \\ O(1)-C(1) \\ O(3)-C(2) \\ O(5)-C(4) \\ O(7)-C(5) \\ O(9)-C(6) \\ O(11)-C(8) \\ C(1)-C(2) \\ C(3)-C(4) \\ C(6)-C(7) \\ O(1)-C(1)-O(2) \\ O(2)-C(1)-C(2) \\ O(3)-C(4) \\ C(6)-C(7) \\ O(1)-C(2)-C(3) \\ O(1)-C(2)-C(3) \\ O(4)-C(3)-C(4) \\ O(5)-C(4)-C(3) \\ C(1)-C(2)-C(3) \\ O(7)-C(5)-O(8) \\ O(8)-C(5)-C(6) \\ O(8)-C(6)-C(6) \\ O(8)-C(6)-C(6)-C(6) \\ O(8)-C(6)-C(6) \\ O(8)-C(6)-C(6) \\ O(8)-C(6)-C(6) \\ O(8)-$	$\begin{array}{c} 2H_2O\\ \hline 1.936(2)\\ 1.946(2)\\ 1.936(2)\\ 2.263(2)\\ 1.922(2)\\ 1.952(2)\\ 1.952(2)\\ 1.252(3)\\ 1.426(3)\\ 1.273(3)\\ 1.251(3)\\ 1.430(3)\\ 1.261(3)\\ 1.535(4)\\ 1.525(4)\\ 1.531(4)\\ 124.5(2)\\ 117.5(2)\\ 111.5(2)\\ 111.5(2)\\ 110.2(2)\\ 118.1(2)\\ 109.6(2)\\ 123.4(2)\\ 120.8(2)\\ 109.5(2)\\ \end{array}$	$\begin{array}{c} Cu(1)-O(3)\\ Cu(1)-O(9)^{(4)}\\ Cu(1)-O(13)\\ Cu(2)-O(4)\\ Cu(2)-O(10)^{(4)}\\ Cu(2)-O(10)^{(4)}\\ Cu(2)-O(16)\\ O(2)-C(1)\\ O(4)-C(3)\\ O(6)-C(4)\\ O(8)-C(5)\\ O(10)-C(7)\\ O(12)-C(8)\\ C(2)-C(3)\\ C(5)-C(6)\\ C(7)-C(8)\\ O(1)-C(1)-C(2)\\ O(3)-C(2)-C(1)\\ O(4)-C(3)-C(2)\\ O(5)-C(4)-O(6)\\ O(6)-C(4)-C(3)\\ C(2)-C(3)-C(4)\\ O(7)-C(5)-C(6)\\ O(9)-C(6)-C(5)\\ O(9)-C(6)-C(5)\\ O(9)-C(6)-C(5)\\ O(9)-C(6)-C(5)\\ O(9)-C(6)-C(5)\\ O(1)-C(1)-C(2)\\ O(1)-C(1)-C(1)\\ O(1)-C(1)-C(2)\\ O(1)-C(1)-C(1)\\ O(1)-C(1)-C(2)\\ O(1)-C(1)-C(1)-C(2)\\ O(1)-C(1)-C(1)\\ O(1)-C(1)-C(1)-C(2)\\ O(1)-C(1)-C(1)\\ O(1)-C(1)-C(1)-C(1)\\ O(1)-C(1)$	$\begin{array}{c} 1.982(2)\\ 2.338(2)\\ 2.397(3)\\ 2.058(2)\\ 2.421(2)\\ 2.005(2)\\ 1.265(3)\\ 1.245(3)\\ 1.245(3)\\ 1.245(3)\\ 1.272(3)\\ 1.418(3)\\ 1.260(3)\\ 1.530(4)\\ 1.528(4)\\ 1.532(4)\\ 115.28(4)\\ 1.532(4)\\ 118.0(2)\\ 107.2(2)\\ 111.5(2)\\ 124.0(2)\\ 117.8(2)\\ 113.9(2)\\ 115.8(2)\\ 112.1(2)\\ 107.7(2)\end{array}$
$\begin{array}{c} (b) DL-CuC_4H_4O_{6}{}^{\prime 2}\\ Cu(1)-O(2)\\ Cu(1)-O(8)^{(4)}\\ Cu(1)-O(12)^{(5)}\\ Cu(2)-O(1)^{(6)}\\ Cu(2)-O(5)\\ Cu(2)-O(1)^{(4)}\\ O(1)-C(1)\\ O(3)-C(2)\\ O(5)-C(4)\\ O(7)-C(5)\\ O(9)-C(6)\\ O(11)-C(8)\\ C(1)-C(2)\\ C(3)-C(4)\\ C(6)-C(7)\\ O(1)-C(1)-O(2)\\ O(2)-C(1)-C(2)\\ O(3)-C(4)\\ C(6)-C(7)\\ O(1)-C(1)-O(2)\\ O(2)-C(1)-C(2)\\ O(3)-C(4)\\ C(6)-C(7)\\ O(1)-C(2)-C(3)\\ O(1)-C(2)-C(3)\\ O(3)-C(2)-C(3)\\ O(3)-C(2)-C(3)\\ O(3)-C(2)-C(3)\\ O(3)-C(2)-C(3)\\ O(3)-C(2)-C(3)\\ O(3)-C(2)-C(3)\\ O(3)-C(2)-C(3)\\ O(3)-C(3)-C(4)\\ O(5)-C(4)-C(3)\\ C(1)-C(2)-C(3)\\ O(7)-C(5)-O(8)\\ O(8)-C(5)-C(6)\\ O(9)-C(6)-C(7)\\ O(1)-C(2)-C(3)\\ O(1)-C(2)-C(3)\\ O(3)-C(2)-C(3)\\ O(3)-C(3)-C(6)\\ O(9)-C(6)-C(7)\\ O(1)-C(2)-C(3)\\ O(3)-C(2)-C(3)\\ O(3)-C(3)-C(6)\\ O(9)-C(6)-C(7)\\ O(1)-C(2)-C(3)\\ O(3)-C(2)-C(3)\\ O(3)-C(2)-C(3)\\ O(3)-C(3)-C(4)\\ O(5)-C(4)-C(3)\\ O(3)-C(3)-C(4)\\ O(5)-C(4)-C(3)\\ O(3)-C(2)-C(3)\\ O(3)-C(2)-C(3)\\ O(3)-C(2)-C(3)\\ O(3)-C(2)-C(3)\\ O(3)-C(2)-C(3)\\ O(3)-C(3)-C(4)\\ O(5)-C(4)-C(3)\\ O(3)-C(3)-C(4)\\ O(5)-C(6)\\ O(9)-C(6)-C(7)\\ O(3)-C(3)-C(6)\\ O(9)-C(6)-C(7)\\ O(3)-C(3)-C(6)\\ O(9)-C(6)-C(7)\\ O(3)-C(3)-C(6)\\ O(9)-C(6)-C(7)\\ O(3)-C(2)-C(3)\\ O(3)-C(3)-C(6)\\ O(3)-C(3)-C(6$	$\begin{array}{c} 2H_2O\\ \hline 1.936(2)\\ 1.946(2)\\ 1.936(2)\\ 2.263(2)\\ 1.922(2)\\ 1.952(2)\\ 1.952(2)\\ 1.252(3)\\ 1.426(3)\\ 1.273(3)\\ 1.251(3)\\ 1.430(3)\\ 1.261(3)\\ 1.535(4)\\ 1.525(4)\\ 1.531(4)\\ 124.5(2)\\ 117.5(2)\\ 111.5(2)\\ 111.5(2)\\ 110.2(2)\\ 118.1(2)\\ 109.6(2)\\ 123.4(2)\\ 120.8(2)\\ 108.5(2)\\ \end{array}$	$\begin{array}{c} Cu(1)-O(3)\\ Cu(1)-O(9)^{(4)}\\ Cu(1)-O(13)\\ Cu(2)-O(4)\\ Cu(2)-O(10)^{(4)}\\ Cu(2)-O(10)^{(4)}\\ Cu(2)-O(16)\\ O(2)-C(1)\\ O(4)-C(3)\\ O(6)-C(4)\\ O(8)-C(5)\\ O(10)-C(7)\\ O(12)-C(8)\\ C(2)-C(3)\\ C(5)-C(6)\\ C(7)-C(8)\\ O(1)-C(1)-C(2)\\ O(3)-C(2)-C(1)\\ O(4)-C(3)-C(2)\\ O(5)-C(4)-O(6)\\ O(6)-C(4)-C(3)\\ C(2)-C(3)-C(4)\\ O(7)-C(5)-C(6)\\ O(9)-C(6)-C(5)\\ O(10)-C(7)-C(6)\\ O(9)-C(6)-C(5)\\ O(10)-C(7)-C(6)\\ O(10)-C(7)\\ O(10)-C(7)-C(6)\\ O(10)-C(7)\\ O(10)-C(7)-C(7)\\ O(10)-C(7)\\ O(10)-C(7)$	$\begin{array}{c} 1.982(2)\\ 2.338(2)\\ 2.397(3)\\ 2.058(2)\\ 2.421(2)\\ 2.005(2)\\ 1.265(3)\\ 1.440(3)\\ 1.245(3)\\ 1.245(3)\\ 1.272(3)\\ 1.418(3)\\ 1.260(3)\\ 1.530(4)\\ 1.528(4)\\ 1.532(4)\\ 1.532(4)\\ 118.0(2)\\ 107.2(2)\\ 111.5(2)\\ 124.0(2)\\ 117.8(2)\\ 113.9(2)\\ 115.8(2)\\ 112.1(2)\\ 107.7(2)\\$
$\begin{array}{c} (b) DL-CuC_4H_4O_{6}{}^{\prime 2}\\ Cu(1)-O(2)\\ Cu(1)-O(8)^{(4)}\\ Cu(1)-O(12)^{(5)}\\ Cu(2)-O(1)^{(6)}\\ Cu(2)-O(5)\\ Cu(2)-O(1)^{(4)}\\ O(1)-C(1)\\ O(3)-C(2)\\ O(5)-C(4)\\ O(7)-C(5)\\ O(9)-C(6)\\ O(11)-C(8)\\ C(1)-C(2)\\ C(3)-C(4)\\ C(6)-C(7)\\ O(1)-C(1)-O(2)\\ O(2)-C(1)-C(2)\\ O(3)-C(4)\\ C(6)-C(7)\\ O(1)-C(1)-O(2)\\ O(2)-C(1)-C(2)\\ O(3)-C(4)\\ C(6)-C(7)\\ O(1)-C(2)-C(3)\\ O(1)-C(3)-C(4)\\ O(5)-C(4)-C(3)\\ C(1)-C(2)-C(3)\\ O(4)-C(3)-C(4)\\ O(5)-C(4)-C(3)\\ C(1)-C(2)-C(3)\\ O(7)-C(5)-O(8)\\ O(8)-C(5)-C(6)\\ O(9)-C(6)-C(7)\\ O(10)-C(7)-C(8)\\ O(10)-C(7)\\ O(10)-C(7)-C(8)\\ O(10)-C(7)\\ O(1$	$\begin{array}{c} 2H_2O\\ \hline 1.936(2)\\ 1.946(2)\\ 1.936(2)\\ 2.263(2)\\ 1.922(2)\\ 1.952(2)\\ 1.952(2)\\ 1.252(3)\\ 1.426(3)\\ 1.273(3)\\ 1.251(3)\\ 1.430(3)\\ 1.261(3)\\ 1.535(4)\\ 1.525(4)\\ 1.531(4)\\ 124.5(2)\\ 117.5(2)\\ 111.5(2)\\ 111.5(2)\\ 110.2(2)\\ 118.1(2)\\ 109.6(2)\\ 123.4(2)\\ 120.8(2)\\ 108.5(2)\\ 111.9(2)\\ \end{array}$	$\begin{array}{c} Cu(1)-O(3)\\ Cu(1)-O(9)^{(4)}\\ Cu(1)-O(13)\\ Cu(2)-O(4)\\ Cu(2)-O(10)^{(4)}\\ Cu(2)-O(10)^{(4)}\\ Cu(2)-O(16)\\ O(2)-C(1)\\ O(4)-C(3)\\ O(6)-C(4)\\ O(8)-C(5)\\ O(10)-C(7)\\ O(12)-C(8)\\ C(2)-C(3)\\ C(5)-C(6)\\ C(7)-C(8)\\ O(1)-C(1)-C(2)\\ O(3)-C(2)-C(1)\\ O(4)-C(3)-C(2)\\ O(3)-C(2)-C(1)\\ O(4)-C(3)-C(2)\\ O(5)-C(4)-O(6)\\ O(6)-C(4)-C(3)\\ C(2)-C(3)-C(4)\\ O(7)-C(5)-C(6)\\ O(9)-C(6)-C(5)\\ O(10)-C(7)-C(6)\\ O(11)-C(8)-O(12)\\ O(12)-C(8)-O(12)\\ O(12)-C(8)-C(8)-O(12)\\ O(12)-C(8)-C(8)-O(12)\\ O(12)-C(8)-C(8)-O(12)\\ O(12)-C(8)-C(8)-O(12)\\ O(12)-C(8)-C(8)-C(8)-O(12)\\ O(12)-C(8)-C(8)-C(8)-C(8)\\ O(12)-C(8)-C(8)-C(8)-C(8)\\ O(12)-C(8)-C(8)-C(8)-C(8)\\ O(12)-C(8)-C(8)-C(8)\\ O(12)-C(8)-C(8)-C(8)$	$\begin{array}{c} 1.982(2)\\ 2.338(2)\\ 2.397(3)\\ 2.058(2)\\ 2.421(2)\\ 2.005(2)\\ 1.265(3)\\ 1.440(3)\\ 1.245(3)\\ 1.245(3)\\ 1.272(3)\\ 1.418(3)\\ 1.260(3)\\ 1.530(4)\\ 1.528(4)\\ 1.532(4)\\ 115.28(4)\\ 1.532(4)\\ 118.0(2)\\ 107.2(2)\\ 111.5(2)\\ 124.0(2)\\ 117.8(2)\\ 113.9(2)\\ 115.8(2)\\ 112.1(2)\\ 107.7(2)\\ 125.2(2)\\ \end{array}$
$\begin{array}{c} (b) \ DL-CuC_4H_4O_{6}{}^{\prime 2}\\ Cu(1)-O(2)\\ Cu(1)-O(8)^{(4)}\\ Cu(1)-O(12)^{(5)}\\ Cu(2)-O(1)^{(6)}\\ Cu(2)-O(5)\\ Cu(2)-O(1)^{(4)}\\ O(1)-C(1)\\ O(3)-C(2)\\ O(5)-C(4)\\ O(7)-C(5)\\ O(9)-C(6)\\ O(11)-C(8)\\ C(1)-C(2)\\ C(3)-C(4)\\ C(6)-C(7)\\ O(1)-C(1)-O(2)\\ O(2)-C(1)-C(2)\\ O(3)-C(4)\\ C(6)-C(7)\\ O(1)-C(1)-O(2)\\ O(2)-C(1)-C(2)\\ O(3)-C(4)\\ C(6)-C(7)\\ O(1)-C(1)-O(2)\\ O(2)-C(1)-C(2)\\ O(3)-C(4)\\ C(6)-C(7)\\ O(1)-C(2)-C(3)\\ O(1)-C(3)-C(4)\\ O(5)-C(4)-C(3)\\ C(1)-C(2)-C(3)\\ O(7)-C(5)-O(8)\\ O(8)-C(5)-C(6)\\ O(9)-C(6)-C(7)\\ O(10)-C(7)-C(8)\\ O(11)-C(8)-C(7)\\ \end{array}$	$\begin{array}{c} 2H_2O\\ \hline 1.936(2)\\ 1.946(2)\\ 1.936(2)\\ 2.263(2)\\ 1.922(2)\\ 1.952(2)\\ 1.952(2)\\ 1.252(3)\\ 1.426(3)\\ 1.273(3)\\ 1.251(3)\\ 1.430(3)\\ 1.261(3)\\ 1.535(4)\\ 1.525(4)\\ 1.531(4)\\ 124.5(2)\\ 117.5(2)\\ 111.5(2)\\ 110.2(2)\\ 118.1(2)\\ 109.6(2)\\ 123.4(2)\\ 108.5(2)\\ 111.9(2)\\ 121.3(2)\\ \end{array}$	$\begin{array}{c} Cu(1)-O(3)\\ Cu(1)-O(9)^{(4)}\\ Cu(1)-O(13)\\ Cu(2)-O(4)\\ Cu(2)-O(10)^{(4)}\\ Cu(2)-O(10)^{(4)}\\ Cu(2)-O(16)\\ O(2)-C(1)\\ O(4)-C(3)\\ O(6)-C(4)\\ O(8)-C(5)\\ O(10)-C(7)\\ O(12)-C(8)\\ C(2)-C(3)\\ C(5)-C(6)\\ C(7)-C(8)\\ O(1)-C(1)-C(2)\\ O(3)-C(2)-C(1)\\ O(4)-C(3)-C(2)\\ O(5)-C(4)-O(6)\\ O(6)-C(4)-C(3)\\ C(2)-C(3)-C(4)\\ O(7)-C(5)-C(6)\\ O(9)-C(6)-C(5)\\ O(10)-C(7)-C(6)\\ O(11)-C(8)-O(12)\\ O(12)-C(8)-C(7)\\ \end{array}$	$\begin{array}{c} 1.982(2)\\ 2.338(2)\\ 2.397(3)\\ 2.058(2)\\ 2.421(2)\\ 2.005(2)\\ 1.265(3)\\ 1.440(3)\\ 1.245(3)\\ 1.245(3)\\ 1.272(3)\\ 1.418(3)\\ 1.260(3)\\ 1.530(4)\\ 1.528(4)\\ 1.532(4)\\ 1.532(4)\\ 118.0(2)\\ 107.2(2)\\ 111.5(2)\\ 124.0(2)\\ 117.8(2)\\ 113.9(2)\\ 115.8(2)\\ 112.1(2)\\ 107.7(2)\\ 125.2(2)\\ 113.5(2)\\ \end{array}$

Table 3. Selected interatomic distances (Å) and angles (degrees) for (a) $L-CuC_4H_4O_6\cdot 3H_2O$ and (b) $DL-CuC_4H_4O_6\cdot 2H_2O$

Symmetry codes: (1) -x+1, y+1/2, -z+1; (2) x-1, y, z-1; (3) x, y, z-1; (4) x+1, y, z; (5) -x+1, y-1/2, -z+1/2; (6) -x+1, y+1/2, -z+1/2.

The relevant crystal data, and a summary of intensity data collection and structure refinement are given in Table 1. Figure 2 shows the projections of the (a) L-CuC₄H₄O₆·3H₂O and (b) DL-CuC₄H₄O₆·2H₂O crystal structures along the *a*-axis. The positional parameters in fractions of the unit cell and the thermal parameters are listed in Table 2. Selected bond lengths and angles are given in Table 3, and hydrogen-bond geometries are presented in Table 4.

3.2 Structure Description

The observed lattice constants of L-CuC₄H₄O₆·3H₂O are close to those observed by Labutina et al. (Labutina, Marychev, Portnov, Somov, & Chuprunov, 2011) and Soylu (Soylu, 1996), but differ from those of copper tartrate crystals reported in the previous papers (Binitha & Pradyumnan, 2013; Bridle & Lomer, 1965; Jethva, Dabhi, & Joshi, 2016). The discrepancies are probably mainly attributed to the difference in number of bound water molecules, as described in Introduction. In this study, the unit cell structure of L-CuC4H4O6·3H2O consists of two non-equivalent Cu atoms, two crystallographically independent $C_4H_4O_6$ molecules, and six independent H_2O molecules. Figure 2(a) shows that the Cu atoms and $C_4H_4O_6$ molecules are periodically arranged along the b- and c-axes. Moreover, the Cu atoms are bonded to six nearest-neighboring O atoms, forming slightly distorted CuO₆ octahedra, as listed in Table 3(a). These six O atoms include five O atoms from three $C_4H_4O_6$ molecules and one O atom from the H₂O molecule. Thus, the three $C_4H_4O_6$ and one H2O molecules are connected to each other through the Cu-O bonds. The lengths of the Cu-O bonds are in the range of 1.920(1)-2.437(2) Å, and the average Cu-O distance is 2.107 Å. As shown in Table 4 and Fig. 2(a), the C₄H₄O₆ molecules are connected each other by four C-H-O and O(4)-H-O(10) hydrogen bonds, and zigzag hydrogen-bonded chains are formed along the *b*-axis. Moreover, hydrogen-bonding networks consisting of $C_4H_4O_6$ and one or two H₂O molecules connected by other O-H-O bonds are present along the a-axis. No hydrogen-bonded chains exist along the c-axis; however, there are $C_4H_4O_6$ -Cu-C₄H₄O₆ chains running along the c-axis linked by the Cu-O bonds mentioned above.

On the other hand, the unit cell structure of DL-CuC₄H₄O₆·2H₂O consists of two non-equivalent Cu atoms, two crystallographically independent $C_4H_4O_6$ molecules, and four independent H_2O molecules. Structural differences between the L-CuC₄H₄O₆·3H₂O and DL-CuC₄H₄O₆·2H₂O crystals are as follows: the size of the unit cell of the DL-CuC₄H₄O₆·2H₂O crystal is approximately twice that of the L-CuC₄H₄O₆·3H₂O crystal, and the number of molecules per unit cell becomes doubled, as given in Table 1. Furthermore, the number of water molecules in the formula unit reduces from three to two. Figure 2(b) shows that the Cu atoms are periodically arranged along the *b*- and *c*-axes, and the atoms and C₄H₄O₆ molecules are located around eight H₂O molecules near the center of the *bc*-plane. As listed in Table 3(b), the Cu atoms are bonded to six nearest-neighboring O atoms, forming slightly distorted CuO_6 octahedra, similarly to that in L-CuC₄H₄O₆·3H₂O. The six atoms bonding to the Cu atoms are five O atoms from three C₄H₄O₆ molecules and one O atom from the H₂O molecule. Therefore, the three C₄H₄O₆ and one H₂O molecules are connected to each other through Cu–O bonds. The lengths of the Cu–O bonds are in the range of 1.922(2) - 2.421(2) Å, and the average Cu–O distance is 2.096 Å. Since the average distance is slightly smaller than that of L-CuC₄H₄O₆·3H₂O (2.107 Å), the size of the CuO₆ octahedra in DL-CuC₄H₄O₆·2H₂O is slightly smaller than that in L-CuC₄H₄O₆·3H₂O. Four C₄H₄O₆ molecules located near the *ac*-plane are connected to each other by four C–H–O and three O–H–O hydrogen bonds, and zigzag hydrogen-bonded chains consisting of the molecules are running along the a-axis. Furthermore, hydrogen-bonded chains formed by the $C_4H_4O_6$ and two H_2O molecules connected through the O-H-O bonds are present along the b- and c-axes, and C₄H₄O₆-Cu-C₄H₄O₆ chains formed by the Cu-O bonds mentioned above are running along the *c*-axis.

The lengths of six O–C and four C–C bonds in the C₄H₄O₆ molecules of L-CuC₄H₄O₆·3H₂O and DL-CuC₄H₄O₆·2H₂O are, respectively, very similar to those of other tartrate crystals in our previous studies (Fukami, Hiyajyo, Tahara, & Yasuda, 2017; Fukami & Tahara, 2018; Fukami & Tahara, 2020). A comparison of these bond lengths reveals that the two O-C bonds of hydroxyl groups in both crystals have single-bond character, and the remaining four bonds have double-bond character; all the C-C bonds have single-bond character. The angles between the two least-squares planes [C(1)C(2)O(1)O(2)O(3) and C(3)C(4)O(4)O(5)O(6)],of atoms, and [C(5)C(6)O(7)O(8)O(9)]and C(7)C(8)O(10)O(11)O(12)], in the C₄H₄O₆ molecules of L-CuC₄H₄O₆·3H₂O were 48.73(7)° and 56.85(6)°, respectively. The angles between these planes in DL-CuC₄H₄O₆·2H₂O were 64.39(4)° and 58.46(8)°, respectively. The angles in DL-CuC₄H₄O₆·2H₂O were approximately 9° larger than those in L-CuC₄H₄O₆·3H₂O, comparing the closing values of the angle.

(a) L-CuC ₄ H ₄ O ₆ · 3 H ₂ O				
D–H···A	D–H	H····A	D…A	<d–h…a< th=""></d–h…a<>
$C(2)-H(1)\cdots O(12)^{(1)}$	0.92(3)	2.54(3)	3.420(2)	161(2)
$C(3)-H(2)\cdots O(7)^{(1)}$	0.93(3)	2.51(3)	3.377(2)	156(2)
$C(6)-H(3)\cdots O(6)^{(2)}$	0.95(3)	2.40(3)	3.286(3)	156(2)
$C(7)-H(4)\cdots O(1)^{(2)}$	0.89(3)	2.56(3)	3.355(2)	148(2)
$O(3)-H(5)\cdots O(17)^{(3)}$	0.71(3)	2.01(3)	2.704(3)	166(4)
O(4)–H(6)···O(10) ⁽²⁾	0.79(4)	1.99(3)	2.745(2)	160(4)
O(9)–H(7)···O(18) ⁽⁴⁾	0.94(4)	1.64(4)	2.567(2)	168(4)
O(10)–H(8)…O(15)	0.75(4)	1.92(4)	2.660(3)	172(4)
O(13)–H(9)···O(6) ⁽⁵⁾	0.97(4)	1.73(4)	2.698(3)	171(4)
O(13)-H(10)···O(15)	0.61(5)	2.85(5)	3.410(5)	156(6)
O(14)–H(11)····O(17) ⁽²⁾	0.87(3)	1.84(3)	2.707(3)	178(3)
$O(14)-H(12)\cdots O(1)^{(2)}$	0.72(4)	2.03(4)	2.753(3)	176(4)
O(15)-H(13)····O(17) ⁽¹⁾	0.97(5)	2.70(5)	3.636(5)	161(4)
O(15)-H(14)···O(2) ⁽⁶⁾	0.82(4)	2.14(4)	2.808(3)	139(4)
O(15)-H(14)···O(14)	0.82(4)	2.61(5)	3.314(4)	145(4)
O(16)-H(15)···O(8)	0.78(5)	2.93(5)	3.548(3)	138(4)
O(16)-H(16)···O(13) ⁽¹⁾	0.76(4)	2.22(4)	2.816(3)	135(4)
O(17)–H(17)···O(16)	0.97(5)	1.83(5)	2.804(4)	177(4)
O(17)–H(18)···O(1) ⁽⁷⁾	0.76(5)	2.24(4)	2.950(3)	156(4)
O(18)-H(19)···O(16)	0.69(4)	2.11(4)	2.762(3)	159(5)
O(18)–H(20)····O(5) ⁽²⁾	1.07(4)	1.75(4)	2.752(2)	155(3)
(b) DL-CuC ₄ H ₄ O ₆ ·2H ₂ O				
C(2)–H(1)···O(7)	0.95(5)	2.70(5)	3.588(3)	156(4)
C(3)–H(2)···O(12)	0.89(5)	2.49(5)	3.328(3)	156(4)
$C(6)-H(3)\cdots O(1)$	0.93(4)	2.46(4)	3.375(3)	165(4)
C(7)–H(4)…O(6)	0.95(5)	2.46(5)	3.390(3)	165(4)
O(3)–H(5)···O(6) ⁽⁸⁾	0.87(7)	1.70(7)	2.560(3)	166(7)
O(4)–H(6)···O(9) ⁽⁹⁾	0.59(7)	2.22(7)	2.771(3)	157(8)
O(9)–H(7)···O(15) ⁽¹⁰⁾	0.68(6)	2.08(6)	2.754(3)	173(7)
$O(10)-H(8)\cdots O(7)^{(11)}$	0.65(5)	2.05(5)	2.692(3)	171(6)
$O(13)-H(9)\cdots O(1)^{(12)}$	0.66(7)	2.31(7)	2.901(3)	151(7)
O(13)-H(10)···O(14) ⁽¹³⁾	0.73(7)	2.17(7)	2.881(5)	165(7)
O(14)–H(11)····O(5) ⁽¹²⁾	0.77(8)	2.39(8)	3.136(5)	166(8)
O(14)–H(12)···O(13) ⁽¹⁴⁾	1.17(9)	1.97(9)	3.108(6)	162(7)
O(15)-H(13)····O(8) ⁽¹⁴⁾	0.86(5)	2.06(5)	2.922(3)	178(5)
O(15)-H(14)···O(14)	0.86(7)	2.03(7)	2.878(4)	173(6)
O(16)–H(15)····O(15) ⁽¹⁵⁾	0.87(5)	1.86(6)	2.729(3)	173(5)
O(16)–H(16)····O(7) ⁽⁸⁾	0.93(6)	1.76(6)	2.676(3)	166(5)

Table 4	. Hydrogen bond	l distances (A) and an	gles (degrees) for ((a) L -CuC ₄ H ₄ O ₆ ·3H ₂ O and	(b) DL-CuC ₄ H ₄ O ₆ ·2H ₂ C
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Symmetry codes: (1) -x+1, y-1/2, -z+1; (2) -x+1, y+1/2, -z+1; (3) x-1, y, z; (4) -x+2, y-1/2, -z+1; (5) -x, y+1/2, -z+1; (6) x, y, z+1; (7) -x+1, y+1/2, -z; (8) -x+1, -y+1, -z; (9) x+1, y, z; (10) x-1, y, z; (11) -x, -y+1, -z; (12) -x+1, y-1/2, -z+1/2; (13) x, -y+1/2, z-1/2; (14) -x+1, y+1/2, -z+1/2; (15) -x+2, y+1/2, -z+1/2.

3.3 Thermal Analysis

Figure 3 shows the TG, differential TG (DTG), and DTA curves in the temperature range of 300-1250 K for the L-CuC₄H₄O₆·3H₂O and DL-CuC₄H₄O₆·2H₂O crystals. The sample weights (powder) of L-CuC₄H₄O₆·3H₂O and DL-CuC₄H₄O₆·2H₂O were 6.59 and 7.81 mg, respectively. The heating rate was 10 K min⁻¹ under a dry nitrogen gas flow of 300 ml min⁻¹. The observed TG curve of L-CuC₄H₄O₆·3H₂O is remarkably similar to those in the previous papers (Binitha & Pradyumnan, 2013; Jethva, Dabhi, & Joshi, 2016). The DTA curve of L-CuC₄H₄O₆·3H₂O shows three endothermic peaks at 327, 527, and 580 K including a small peak, and the DTG curve shows three peaks at 323, 531, and 573 K. On the other hand, three endothermic peaks at 380, 524, and 558 K are observed in the DTA curve of DL-CuC₄H₄O₆·2H₂O, and three peaks at 381, 527, and 536 K are observed in the corresponding DTG curve. The

endothermic peak temperatures on the DTA curves of both crystals are, respectively, very close to those on the DTG curves. The DTG curve, which is the first derivative of TG curve, reveals the temperature dependence of weight loss rate due to thermal decomposition of sample. Thus, the DTA peaks are associated with the maximum rate of weight loss in the TG curve. DSC measurements on the powder samples of both crystals were performed in the temperature range from 100 to 310 K at a heating rate of 10 K min⁻¹. No obvious endothermic or exothermic peaks were observed in the DSC curves in this temperature range, except for gentle changes in slope of the baseline in the curves due to the endothermic peak at 327 or 380 K. In general, it is believed that a clear peak in DSC curve is attributed to the change in exchange energy at phase transition. Thus, the obtained results indicate that there is no phase transition in the temperature range of 100–310 K in both the crystals.

Two large and two small weight losses are seen at around 350, 500, 600, and above 640 K in the TG curves for both crystals, as shown in Fig. 3(a) and (b). The experimental weight losses for L-CuC₄H₄O₆·3H₂O in the temperature ranges of 300–460, 460–584, 584–640, and 640–1250 K were found to be 15.9, 52.1, 2.7 and 4.2%, respectively, and those for DL-CuC₄H₄O₆·2H₂O in the ranges of 300–460, 460–546, 546–640, and 640–1250 K were 13.1, 45.5, 8.7 and 6.1%, respectively. Table 5 shows the experimental and theoretical weight losses in each temperature range. The theoretical weight losses were calculated based on the following considerations.

(a) L-CuC ₄ H ₄ O ₆ ·3	H ₂ O		
Temp. range [K]	Weight loss (obs.) [%]	Weight loss (cal.) [%]	Elimination molecules
300-460	15.9	17.0	5H ₂ O
460–584	52.1	50.1	4H ₂ CO, 4CO, (1/2)O ₂ , H ₂ O
584-640	2.7	3.0	$(1/2)O_2$
640-1250	4.2	3.0	$(1/2)O_2$
Total	74.9	73.1	
(b) DL-CuC ₄ H ₄ O ₆	5°2H ₂ O		
300-460	13.1	14.5	4H ₂ O
460–546	45.5	41.2	4H ₂ CO, 3CO
546-640	8.7	8.9	$CO, (1/2)O_2$
640-1250	6.1	6.5	O ₂
Total	73.4	71.1	

Table 5. TG results for thermal decomposition of (a) L-CuC₄H₄O₆·3H₂O and (b) DL-CuC₄H₄O₆·2H₂O

The weight losses in the TG curves for both crystals may have been caused by the evolution of gases from the samples, similarly to our previous studies (Fukami, Hiyajyo, Tahara, & Yasuda, 2017; Fukami & Tahara, 2018; Fukami & Tahara, 2020). There are two crystallographically independent formula units in the unit cells of both crystals, as described in Table 2(a) and (b). Therefore, the theoretical weight loss rates due to the thermal decomposition are calculated using twice the formula weight of L-CuC₄H₄O₆·3H₂O ($2M_L = 531.33$ g mol⁻¹) and of DL-CuC₄H₄O₆·2H₂O ($2M_{DL} = 495.30$ g mol⁻¹). The elimination of bound water molecules from the crystals presumably occurs with increasing temperature in the temperature range from 300 to 460 K. Above the temperature of 460 K, the evolutions of gases and copper compounds occur through chemical reactions described by the following chemical equations:

(a) L-CuC₄H₄O₆ \cdot 3H₂O

 $640\text{--}1250 \text{ K} \qquad \text{CuO}_2 + \text{CuO} \rightarrow \text{Cu}_2\text{O} + \text{O}_2.$

As shown in the chemical reaction equations for the temperature range of 300–460 K, the evaporation of five or four bound water molecules from within the crystals occurs with increased temperatures. Therefore, the theoretical weight losses for L-CuC₄H₄O₆·3H₂O and DL-CuC₄H₄O₆·2H₂O due to the evaporation of H₂O are calculated to be 17.0%

(=5×18.02/531.33) and 14.5% (=4×18.02/495.30), respectively. According to the second chemical equation for L-CuC₄H₄O₆·3H₂O, the elimination of a remaining H₂O, the evolution of gases (4H₂CO, 4CO, and (1/2)O₂), and the generation of copper oxides (CuO₂ and CuO) take place in the range of 460–584 K. Thus, the theoretical weight loss is calculated to be 50.1% (=(18.02+4×30.03+4×28.01+16.00)/531.33). Similarly, the evolution of gases (4H₂CO and 3CO) and the generation of copper compounds (CuO₂ and CuCO₃) also take place in the range of 460–546 K for DL-CuC₄H₄O₆·2H₂O, and the theoretical weight loss is calculated to be 41.2% (=(4×30.03+3×28.01)/495.30). With increased temperature, the theoretical weight losses in the temperature ranges of 584–640 and 640–1250 K for L-CuC₄H₄O₆·3H₂O are calculated to be 3.0% (=16.00/531.33) because of the evolution of (1/2)O₂ gases, which is represented in the third and fourth equations corresponding to the ranges. According to the equations for DL-CuC₄H₄O₆·2H₂O in the temperature ranges of 546–640 K and 640–1250 K, the theoretical weight losses based on the chemical reactions for L-CuC₄H₄O₆·3H₂O are listed in Table 5, and are almost close to the experimental loss values at each temperature range, respectively.



Figure 3. TG, DTG, and DTA curves for (a) L-CuC₄H₄O₆·3H₂O and (b) DL-CuC₄H₄O₆·2H₂O crystals during heating The total theoretical weight losses of the L-CuC₄H₄O₆·3H₂O and DL-CuC₄H₄O₆·2H₂O crystals are found to be 73.1% (=17.0+50.1+3.0+3.0) and 71.1% (=14.5+41.2+8.9+6.5), respectively. These values are almost close to the total experimental weight losses in the range of 300–1250 K: 74.9% (=15.9+52.1+2.7+4.2) and 73.4% (=13.1+45.5+8.7+6.1), respectively, as given in Table 5 and Fig. 3. After heating up to 1250 K for the TG-DTA measurements of both crystals, we found that reddish-brown materials were present in the respective vessel. These residual materials are presumed to

be copper(I) oxide Cu₂O based on the chemical reactions highlighted above.

4. Summary

Single crystals of L-CuC₄H₄O₆·3H₂O and DL-CuC₄H₄O₆·2H₂O were grown in silica gel medium using gel technique at room temperature. The structures and thermal properties of these crystals were studied by means of X-ray diffraction, DSC, and TG-DTA. The crystal structures of L-CuC₄H₄O₆·3H₂O at room temperature and DL-CuC₄H₄O₆·2H₂O at 114 K were determined to be monoclinic with space groups $P2_1$ and $P2_1/c$, respectively. The structures consisted of slightly distorted CuO₆ octahedra, C₄H₄O₆ and H₂O molecules, C₄H₄O₆-Cu-C₄H₄O₆ chains linked by Cu-O bonds, and O-H-O hydrogen-bonding frameworks between adjacent molecules. In both crystals, no phase transition was observed in the temperature range of 100–310 K, and the weight losses due to thermal decomposition reaction of the crystals were presented, with corresponding temperature ranges. We suggested that the weight losses are caused by the evaporation of

bound H_2O molecules, and the evolution of H_2CO , CO, and O_2 gases from $C_4H_4O_6$ molecules. The residual reddish-brown substances left in the vessel after decomposition were identified as copper(I) oxide Cu_2O .

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